Applications
Flooded evaporators for air conditioning and process cooling applications where the primary driving force is energy efficiency improvement, especially at part load conditions. This demand is being driven by different regional energy efficiency standards such as ASHRAE 90.1 or Eurovent chillers certification program.

Technology
The FEV HP evaporator series has been designed for use with HFC 134a and HFO1234ze but it can also be utilized for other HFCs as well as natural refrigerants such as propane. The latest high performance boiling tubes ensure that the FEV series has the highest performance available in the market. The compact design meets refrigerant charge guidelines such as those in California Title 24 Energy Efficiency Standards for Residential and Non-Residential Buildings, which are gradually imposing limitations to the refrigerant charge for acceptable cooling systems. A value of 2.7 lb/ton (0.35 kg/kW) is becoming a new standard.

Design features
- Standard models and custom designs are available
- Two standard product lines: oil-free centrifugal compressors and screw compressors
- High efficiency enhanced tubes for pool boiling
- Low refrigerant operating charge
- Internal separation device to prevent liquid carryover to the compressor
- Models for use with screw compressors include ports for return oil

Guidelines for quotation
- Thermal sizing: Dedicated selection tool (please contact Alfa Laval)
- Pricing: RCPL (Recommended Customer Price List)
- Product information: Available on demand
Basic features
- Cooling capacity range: 250-5000 kW (70-1500 TR)
- 2 and 4 passes
- Shell diameters, ØD: 406-1016 mm (16-40 inch)
- Total length, L: 1800-4000 mm (6-13 feet)

Standard material components
- Tubes: Copper
- Tube sheet: Carbon steel
- Tube supports: Carbon steel
- Shell: Carbon steel
- Headers: Carbon steel
- Gaskets: Polymeric

Evaporator operating principle
- The refrigerant evaporates outside the tubes
- The water flows inside the tubes.

North American version ASME (U) approval

<table>
<thead>
<tr>
<th>Version</th>
<th>Tube side</th>
<th>Shell side</th>
</tr>
</thead>
<tbody>
<tr>
<td>STD</td>
<td>DP (psig)</td>
<td>DT (°F)</td>
</tr>
<tr>
<td></td>
<td>150</td>
<td>20</td>
</tr>
<tr>
<td></td>
<td>200</td>
<td>20</td>
</tr>
<tr>
<td>HP water</td>
<td>300</td>
<td>20</td>
</tr>
<tr>
<td></td>
<td>260</td>
<td>20</td>
</tr>
<tr>
<td></td>
<td>150</td>
<td>20</td>
</tr>
</tbody>
</table>

European version PED (CE) approval

<table>
<thead>
<tr>
<th>Version</th>
<th>Tube side</th>
<th>Shell side</th>
</tr>
</thead>
<tbody>
<tr>
<td>STD</td>
<td>PS (barg)</td>
<td>TS (°C)</td>
</tr>
<tr>
<td></td>
<td>10</td>
<td>-10</td>
</tr>
<tr>
<td></td>
<td>10</td>
<td>50</td>
</tr>
<tr>
<td>HP:</td>
<td>Test pressure</td>
<td></td>
</tr>
<tr>
<td></td>
<td>10</td>
<td>50</td>
</tr>
</tbody>
</table>

Available on request
- Flexible joint water connections (Victaulic type)
- Closed cell foam insulation
- Refrigerant operating level sight glass
- Compressor mounting brackets
- Compressor suction connections

ERC00472EN 1212
Alfa Laval reserves the right to change specifications without prior notification.

How to contact Alfa Laval
Up-to-date AlfaLaval contact details for all countries are always available on our website on www.alfalaval.com