Alfa Laval MA30W
Gasketed plate-and-frame heat exchanger for demanding applications

Alfa Laval Industrial semi-welded line is used when gaskets are not suitable for one of the process media. The semi-welded line can also withstand a higher design pressure compared to fully gasketed plate-and-frame heat exchangers.

Suitable for a wide range applications, this model is available with a large selection of plate and gasket types.

Applications
- Chemicals
- Energy and Utilities
- HVAC and Refrigeration
- Marine and Transportation
- Mining, Minerals and Pigments
- Pulp and Paper
- Steel
- Water and Waste treatment

Benefits
- High energy efficiency – low operating cost
- Flexible configuration – heat transfer area can be modified
- Easy to install – compact design
- High serviceability – easy to open for inspection and cleaning and easy to clean by CIP
- Access to Alfa Laval’s global service network

Features
Every detail is carefully designed to ensure optimal performance, maximum uptime and easy maintenance. Selection of available features:
- 5-point alignment system
- Reinforced hanger
- Chocolate pattern distribution area
- Glued gasket
- Leak chamber
- RefTight™ sealing system
- Bearing box
- Fixed bolt head
- Key hole bolt opening
- Lifting lug
- Lining
- Lock washer
- Pressure plate roller
- Tightening bolt cover
- Optimized Alfa Laval drain connection

Extending performance
with Alfa Laval 360° Service Portfolio
Our extensive services ensure top performance from your Alfa Laval equipment throughout its life cycle. The availability of parts and our team’s commitment and expertise bring you peace of mind.

Start-up
- Installation
- Installation Supervision
- Commissioning

Maintenance
- Cleaning Services
- Reconditioning
- Repair
- Service Tools
- Spare Parts

Support
- Exclusive Stock
- Technical Documentation
- Telephone Support
- Training
- Troubleshooting

Improvements
- Equipment Upgrades
- Redesign
- Replacement and Retrofit

Monitoring
- Condition Audit
- Performance Audit
Dimensional drawing
Measurements mm (inches)

<table>
<thead>
<tr>
<th>Type</th>
<th>H</th>
<th>W</th>
<th>h</th>
</tr>
</thead>
<tbody>
<tr>
<td>MA30-WFG</td>
<td>2940 (115.7&quot;)</td>
<td>1170 (46.1&quot;)</td>
<td>521 (20.5&quot;)</td>
</tr>
<tr>
<td>MA30-WFD</td>
<td>2940 (115.7&quot;)</td>
<td>1170 (46.1&quot;)</td>
<td>521 (20.5&quot;)</td>
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</table>

Technical data

Plates

<table>
<thead>
<tr>
<th>Name</th>
<th>Type</th>
<th>Free channel, mm (inches)</th>
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<tbody>
<tr>
<td>MA30-W</td>
<td>Semi-welded</td>
<td>4.0 (0.16)</td>
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</tbody>
</table>

Materials

Heat transfer plates 304/304L, 316/316L, 904L, 254 C-276, C-2000, D-205 Ti, TiPd

Field gaskets NBR, EPDM

Ring gaskets NBR, EPDM, FKM, FEP, PTFE, CR

Flange connections Carbon steel

Metal lined; stainless steel, titanium

Frame and pressure plate Carbon steel, epoxy painted

Operational data

<table>
<thead>
<tr>
<th>Frame, PV-code</th>
<th>Max. design pressure (barg/psig)</th>
<th>Max. design temperature (°C/°F)</th>
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<tbody>
<tr>
<td>FG, ASME</td>
<td>10.3/150</td>
<td>177/350</td>
</tr>
<tr>
<td>FG, PED</td>
<td>16.0/232</td>
<td>180/356</td>
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<tr>
<td>FD, ASME</td>
<td>20.7/300</td>
<td>177/350</td>
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<tr>
<td>FD, PED</td>
<td>25.0/362</td>
<td>180/356</td>
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<tr>
<td>FS, ASME</td>
<td>27.6/400</td>
<td>160/320</td>
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<tr>
<td>FS, PED</td>
<td>30.0/435</td>
<td>160/320</td>
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</table>

Extended pressure and temperature rating may be available on request.

Flange connections

<table>
<thead>
<tr>
<th>Frame, PV-code</th>
<th>Flange connections</th>
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</thead>
<tbody>
<tr>
<td>FG, ASME</td>
<td>ASME B16.5 Class 150 NPS 14/NPS 12</td>
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<tr>
<td>FG, PED</td>
<td>EN 1092-1 DN350/DN300 PN16 ASME B16.5 Class 150 NPS 14/NPS 12</td>
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<tr>
<td>FD, ASME</td>
<td>ASME B16.5 Class 300 NPS 14/NPS 12</td>
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<tr>
<td>FD, PED</td>
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<td>EN 1092-1 DN300/DN350 PN40 ASME B16.5 Class 400 NPS 14/NPS 12</td>
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</table>

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Standard EN1092-1 corresponds to GOST 12815-80 and GB/T 9115.

How to contact Alfa Laval

Contact details for all countries are continually updated on our website. Please visit www.alfalaval.com to access the information direct.

Alfa Laval reserves the right to change specifications without prior notification.