

# Alfa Laval Unique SSV Aseptic Manually Operated

# Single seat valves

#### Introduction

The Alfa Laval Unique SSV Aseptic Manually Operated is a versatile, reliable single seat valve with a single contact surface between the plug and the seat to minimize the risk of contamination.

Its compact, modular and hygienic design meets the highest process requirements in terms of hygiene and safety. Built on the well-proven Alfa Laval Unique SSV platform, it features a one-piece diaphragm that provides hermetic sealing to prevent intrusion of contaminants from the atmosphere, ensuring full protection against the effects of microorganisms during processing. The diaphragm can also be used with the Unique SSV Standard, Tangential, Two Step, Manual and Tank Outlet.

Few moving parts ensure easy maintenance, high reliability and low total cost of ownership. A wide range of optional features enables customization to specific process requirements.

#### Application

This Unique SSV Aseptic Manually Operated is designed for production in sterile process applications across the dairy, food, beverage, brewery, biotechnology, pharmaceutical and many other industries.

#### **Benefits**

- Durable, aseptic valve design
- Superior cleanability smooth inner valve body without crevices
- Extended seal life due to the defined seal compression
- Protection against bacterial contamination for enhanced product safety
- Easy to configure

#### Standard design

The Unique SSV Aseptic Manually Operated is available in a one- or two-body configuration, with easy-to-configure valve bodies, plugs, and clamp rings. The valve can be configured for aseptic processing as a shut-off valve with two or three working ports or as a changeover valve with three to five ports.

To ensure flexibility, the valve seat that sits between the two bodies in the changeover version is provided for assembly.



The valve seals are optimized for durability and long service life through a defined compression design.

The valve can also be fitted with the Alfa Laval ThinkTop V50 and V70 for sensing and control of the valve.

Using the Alfa Laval Anytime configurator, it is easy to customize to meet virtually any process requirement.

#### Working principle

The Alfa Laval Unique SSV Aseptic Manually Operated uses a crank mechanism to control flow by manually opening and closing the valve.

#### Certificates



## **TECHNICAL DATA**

| Temperature                              |                         |  |
|--|-------------------------|--|
| Temperature range:                       | -10°C to +140°C (EPDM)  |  |
| Max. sterilization temperature (<1 min): | 150°C/380 kPa (3.8 bar) |  |
|  |                         |  |
| _  |                         |  |

#### Pressure Pressure range:

0-800 kPa (0-8 bar)

## Note!

Vacuum is not recommended in aseptic applications.

#### Valve body combinations



## PHYSICAL DATA

| Materials                   |                                   |
|-----------------------------|-----------------------------------|
| Product wetted steel parts: | 1.4404 (316L)                     |
| Other steel parts:          | 1.4301 (304)                      |
| External surface finish:    | Semi-bright (blasted)             |
| Internal surface finish:    | Bright (polished), Ra < 0.8 μm    |
| Product wetted seal:        | EPDM                              |
| Other seals:                | HNBR                              |
| Diaphragm:                  | PTFE (Product wetted side) / EPDM |

#### Options

- Male parts or clamp liners in accordance with required standard
- Product wetted seals in HNBR or FPM (only for Unique SSV aseptic manually tank outlet valve)
- Plug seal HNBR, FPM
- Tangential bodys (only for Unique SSV aseptic manually tank outlet valve and for Unique SSV aseptic manually operated valve)
- External surface bright



For further details, see instruction ESE02414.

#### Other valves in the same basic design

The Unique SSV valve range includes several purpose built valves. Please use the Alfa Laval Anytime configurator for full access to all models and options.

## Pressure drop/capacity diagram:

The plugs have linear characteristics. This means that a certain amount of throttling, by reducing the stroke, results in a proportional reduction of the flow if the pressure drop remains unchanged.



Figure 1. The flow in % of the total flow at a pressure drop of 1 bar







## Note!

For the diagrams the following applies: Medium: Water (20°C) Measurement: In accordance with VDI 2173 Pressure drop can also be calculated in Anytime configurator.

## **Dimensions (mm)**

# Dimensions for Unique SSV aseptic manually operated valve



Figure 2. Shut-off valve



Figure 3. Change-over valve

| Size               | 25   | 38   | 51   | 63.5 | 76.1 | 101.6 | DN  | DN   | DN  | DN  | DN  | DN   |
|--------------------|------|------|------|------|------|-------|-----|------|-----|-----|-----|------|
|                    | mm   | mm   | mm   | mm   | mm   | mm    | 25  | 40   | 50  | 65  | 80  | 100  |
| A1                 | 235  | 242  | 258  | 284  | 293  | 344   | 247 | 245  | 260 | 290 | 301 | 345  |
| A2                 | 245  | 252  | 272  | 298  | 310  | 360   | 262 | 255  | 274 | 304 | 318 | 362  |
| A3                 | 284  | 303  | 331  | 369  | 392  | 466   | 284 | 309  | 336 | 380 | 408 | 470  |
| A4                 | 293  | 312  | 343  | 382  | 407  | 482   | 293 | 318  | 348 | 393 | 423 | 486  |
| С                  | 47.8 | 60.8 | 73.8 | 86.3 | 98.9 | 123.6 | 52  | 64   | 76  | 92  | 107 | 126  |
| OD                 | 25   | 38   | 51   | 63.5 | 76.1 | 101.6 | 29  | 41   | 53  | 70  | 85  | 104  |
| ID                 | 21.8 | 34.8 | 47.8 | 60.3 | 72.9 | 97.6  | 26  | 38   | 50  | 66  | 81  | 100  |
| t                  | 1.6  | 1.6  | 1.6  | 1.6  | 1.6  | 2     | 1.5 | 1.5  | 1.5 | 2   | 2   | 2    |
| E                  | 50   | 49.5 | 61   | 81   | 86   | 119   | 50  | 49.5 | 62  | 78  | 87  | 120  |
| F1                 | 11   | 11   | 14   | 15   | 17   | 17    | 11  | 11   | 14  | 15  | 17  | 17   |
| F2                 | 9    | 9    | 12   | 13   | 15   | 15    | 9   | 9    | 12  | 13  | 15  | 15   |
| Н                  | 105  | 105  | 105  | 105  | 105  | 105   | 105 | 105  | 105 | 105 | 105 | 105  |
| M/ISO clamp        | 21   | 21   | 21   | 21   | 21   | 21    |     |      |     |     |     |      |
| M/DIN clamp        |      |      |      |      |      |       | 21  | 21   | 21  | 28  | 28  | 28   |
| M/DIN male         |      |      |      |      |      |       | 22  | 22   | 23  | 25  | 25  | 30   |
| M/SMS male         | 20   | 20   | 20   | 24   | 24   | 35    |     |      |     |     |     |      |
| Weight (kg)        |      |      |      |      |      |       |     |      |     |     |     |      |
| Shut off valve:    | 1.8  | 2.0  | 2.6  | 3.6  | 4.6  | 7.0   | 1.9 | 2.1  | 2.5 | 3.7 | 5.0 | 6.9  |
| Change-over valve: | 2.6  | 3.0  | 4.2  | 5.6  | 7.3  | 11.4  | 2.8 | 3.2  | 4.2 | 5.9 | 8.2 | 11.2 |

Dimensions for Unique SSV aseptic manually tank outlet valve



Figure 4. Shut-off valve

| Size            | 51   | 63.5 | 76.1 | 101.6 | DN  | DN   | DN   | DN  |
|-----------------|------|------|------|-------|-----|------|------|-----|
|                 | mm   | mm   | mm   | mm    | 50  | 65   | 80   | 100 |
| A1              | 264  | 276  | 283  | 309   | 266 | 282  | 298  | 311 |
| A2              | 276  | 289  | 303  | 328   | 278 | 295  | 311  | 331 |
| A3              | 340  | 380  | 390  | 440   | 340 | 385  | 400  | 440 |
| С               | 30   | 30   | 30   | 30    | 30  | 30   | 30   | 30  |
| OD              | 51   | 63.5 | 76.1 | 101.6 | 53  | 70   | 85   | 104 |
| ID              | 47.8 | 60.3 | 72.9 | 97.6  | 50  | 66   | 81   | 100 |
| t               | 1.6  | 1.6  | 1.6  | 2     | 1.5 | 2    | 2    | 2   |
| E1              | 61   | 81   | 86   | 119   | 62  | 78   | 87   | 120 |
| E2              | 67   | 73   | 79.5 | 92    | 68  | 76.5 | 83.5 | 93  |
| F               | 14   | 15   | 17   | 17    | 14  | 15   | 17   | 17  |
| Н               | 105  | 105  | 105  | 105   | 105 | 105  | 105  | 105 |
| øJ              | 148  | 163  | 178  | 198   | 148 | 163  | 178  | 198 |
| M/ISO clamp     | 21   | 21   | 21   | 21    |     |      |      |     |
| M/DIN clamp     |      |      |      |       | 21  | 28   | 28   | 28  |
| M/DIN male      |      |      |      |       | 23  | 25   | 25   | 30  |
| M/SMS male      | 20   | 24   | 24   | 35    |     |      |      |     |
| Weight (kg)     |      |      |      |       |     |      |      |     |
| Shut off valve: | 3.9  | 5.1  | 6.3  | 8.8   | 3.8 | 5.2  | 6.7  | 8.8 |

Kv-Factors

| Valve size     | Kv  |  |
|----------------|-----|--|
| 51 mm/DN50     | 60  |  |
| 63.5 mm/DN65   | 95  |  |
| 76.1 mm/DN80   | 125 |  |
| 101.6 mm/DN100 | 180 |  |
|                |     |  |

 $Kv = m^3/h$  at a pressure drop of 1 bar.

For other pressure drops than 1 bar the flow can be calculated with the following formula:

 $Q = Kv x \sqrt{\Delta p}$ 

Where

 $Q = Flow in m^3/h$ 

Kv = See above

 $\Delta$  p = Pressure drop in bar over the valve

## Example:

How to calculate the pressure drop for an ISO 63.5 tank outlet valve if the flow is 40  $\rm m^3/h$ 

ISO 63.5 tank outlet valve where Kv = 95 (See table above)

$$Q = Kv \times \sqrt{\Delta p}$$

40 = 95 x √∆p

 $\Delta p = \left(\frac{40}{95}\right)^2 = 0.18 \text{ bar}$ 

Dimensions for Unique SSV aseptic manual regulating valve



# Figure 5. Shut-off valve

| Size           | 38   | 51   | 63.5 | 76.1 | 101.6 | DN   | DN  | DN  | DN  | DN  |
|----------------|------|------|------|------|-------|------|-----|-----|-----|-----|
|                | mm   | mm   | mm   | mm   | mm    | 40   | 50  | 65  | 80  | 100 |
| A1             | 242  | 258  | 284  | 293  | 344   | 245  | 260 | 290 | 301 | 345 |
| A2             | 252  | 272  | 298  | 310  | 360   | 255  | 274 | 304 | 318 | 362 |
| OD             | 38   | 51   | 63.5 | 76.1 | 101.6 | 41   | 53  | 70  | 85  | 104 |
| ID             | 34.8 | 47.8 | 60.3 | 72.9 | 97.6  | 38   | 50  | 66  | 81  | 100 |
| t              | 1.6  | 1.6  | 1.6  | 1.6  | 2     | 1.5  | 1.5 | 2   | 2   | 2   |
| E              | 49.5 | 61   | 81   | 86   | 119   | 49.5 | 62  | 78  | 87  | 120 |
| F              | 11   | 14   | 15   | 17   | 17    | 11   | 14  | 15  | 17  | 17  |
| H              | 105  | 105  | 105  | 105  | 105   | 105  | 105 | 105 | 105 | 105 |
| M/ISO clamp    | 21   | 21   | 21   | 21   | 21    |      |     |     |     |     |
| M/DIN clamp    |      |      |      |      |       | 21   | 21  | 28  | 28  | 28  |
| M/DIN male     |      |      |      |      |       | 22   | 23  | 25  | 25  | 30  |
| M/SMS male     | 20   | 20   | 24   | 24   | 35    |      |     |     |     |     |
| Weight (kg)    |      |      |      |      |       |      |     |     |     |     |
| Shut-off valve | 2.1  | 2.9  | 4.0  | 5.4  | 8.2   | 2.2  | 2.9 | 4.1 | 5.9 | 8.1 |

## **Kv-Factors**

| Valve size     | Ки  |
|----------------|-----|
| 38 mm/DN40     | 21  |
| 51 mm/DN50     | 40  |
| 63.5 mm/DN65   | 90  |
| 76.1 mm/DN80   | 90  |
| 101.6 mm/DN100 | 130 |

For other pressure drops than 1 bar the flow can be calculated with the following formula:

 $Q = Kv \times \sqrt{\Delta p}$ 

Where

 $Q = Flow in m^3/h$ 

Kv = See above

 $\Delta$  p =Pressure drop in bar over the valve

#### Example:

Plug Kv 40

Q to be calculated at  $\Delta p = 2$  bar:

 $Q = 40 \times \sqrt{2} = 56 \text{ m}^3/\text{h}$ 

or at 50% stroke:

 $Q = 0.5 \times 56 = 28 \text{ m}^3/\text{h}$ 

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