Instruction Manual

Alfa Laval SB Anti Vacuum Valve
# Table of Contents

The information herein is correct at the time of issue but may be subject to change without prior notice

1. **EC Declaration of Conformity** ................................................................. 4

2. **Safety** .................................................................................................. 5  
   2.1. Important information ............................................................................. 5  
   2.2. Warning signs ..................................................................................... 5  
   2.3. Safety precautions ................................................................................ 6

3. **Installation** .......................................................................................... 7  
   3.1. Unpacking/delivery ............................................................................... 7  
   3.2. General installation .............................................................................. 7  
   3.3. Valve assembly .................................................................................... 8  
   3.4. Welding procedures for welding flange .................................................. 9  
   3.5. Installation of valve and accessories ...................................................... 11  
   3.6. Recycling information ........................................................................... 13

4. **Operation** ........................................................................................... 14  
   4.1. Operation .......................................................................................... 14  
   4.2. Volumetric flow capacity ..................................................................... 15  
   4.3. Recommended cleaning ........................................................................ 21

5. **Maintenance** ....................................................................................... 22  
   5.1. General maintenance ........................................................................... 22

6. **Technical data** .................................................................................... 24  
   6.1. Technical data .................................................................................... 24

7. **Parts list and service kits** ..................................................................... 28  
   7.1. Anti Vacuum Valve Ø100 to Ø400 ......................................................... 28  
   7.2. Force Opener ..................................................................................... 30
1 EC Declaration of Conformity

Revision of Declaration of Conformity: 2020-02-10

The Designated Company

Alfa Laval Kolding A/S
Company Name

Albuen 31, DK-6000 Kolding, Denmark
Address

+45 79 32 22 00
Phone No.

hereby declares that

Valve
Designation

SB Anti Vacuum Valve
Type

Serial number from AAB000000001 to AAB999999999
Serial number from 100700000001 to 100799999999

is in conformity with the following directives with amendments:

- Machinery Directive 2006/42/EC
- Pressure Equipment Directive 2014/68/EU of the European Community, Category IV
- Pressure Equipment Directive 2014/68/EU of the European Community, Fluida Group II

Conformity Assessment According to Directive 2014/68/EU Annex III Module D
PED Quality Certificate No. QS-005-19 rev2

Notified Body Number: 1336
Inspecta Estonia OÜ
Teaduspargi 8
12618 Tallinn
ESTONIA

The person authorised to compile the technical file is the signer of this document

Global Product Quality Manager
Pumps, Valves, Fittings and Tank Equipment

Lars Kruse Andersen
Title Name

Kolding
Place

2022-01-01
Date

Signature
Unsafe practices and other important information are emphasised in this manual. Warnings are emphasised by means of special symbols.

2.1 Important information

Always read the manual before using the valve!

**WARNING**
Indicates that special procedures must be followed to avoid serious personal injury.

**CAUTION**
Indicates that special procedures must be followed to avoid damage to the valve.

**NOTE**
Indicates important information to simplify or clarify procedures.

2.2 Warning signs

General warning:

Caustic agents:
2 Safety

All warnings in the manual are summarised on this page.
Pay special attention to the instructions below to avoid serious personal injury and damage to the valve.

2.3 Safety precautions

Installation:
Always read the technical data thoroughly (see chapter 6 Technical data.)
Never touch the moving parts if the actuator for force opening is supplied with compressed air.
Never dismantle the valve or actuator for force opening when under pressure.
Never dismantle the valve when it is hot.

Operation:
Never dismantle the valve or actuator for force opening when under pressure.
Never dismantle the valve when it is hot.
Always read the technical data thoroughly (see chapter 6 Technical data)
Never touch the moving parts or actuator for force opening when supplied with compressed air.
Never cover or in any way restrict the valve, the valve must be able to work unobstructed at all time.
Always handle lye and acid with great care.

Maintenance:
Always read the technical data thoroughly (see chapter 6 Technical data)
Never service the valve when it is hot.
Never service the valve or actuator when under pressure.
Never put your fingers between the valve and actuator for force opening.
Never touch the moving parts if the actuator for force opening is supplied with compressed air.

Transportation:
Always ensure that all bolt connections are disconnected before attempting to remove the valve from the installation.
Always drain liquid out of valves before transportation.
Always ensure sufficient fixing of the valve during transportation.
The instruction manual is part of delivery. Study the instructions carefully. The items refer to the Parts List and Service Kits section.

3 Installation

The instruction manual is part of delivery. Study the instructions carefully. The items refer to the Parts List and Service Kits section.

3.1 Unpacking/delivery

Step 1  
CAUTION  
Alfa Laval cannot be held responsible for incorrect unpacking.

Check the delivery for:
1. Valve seat and disc
2. Lever and weight
3. Bearing pins, washers and locking rings
4. Flange gasket
5. Actuator for force opening (option)
6. Splash guard (option)
7. Proximity sensor (option)

Step 2  
Remove any packing materials from the valve/valve parts.
Inspect the valve/valve parts for visible transport damage.
Avoid damaging the valve/valve parts.

3.2 General installation

Step 1  

\[\text{Always}\]
Read the technical data thoroughly.
See chapter 6 Technical data

\[\text{Always}\]
Release compressed air from the actuator for force opening after use.

CAUTION  
Alfa Laval cannot be held responsible for incorrect installation.
3 Installation

The lever and weight are to be assembled with the valve seat and disc. Make sure the serial no. engraved on the disc matches the serial no. engraved on the lever.

3.3 Valve assembly

Pos. 1. Valve seat
Pos. 2. Valve disc
Pos. 3. Gasket
Pos. 4. Lever and weight
Pos. 5. Serial number
Pos. 6. Disc ring
The lever and weight are to be assembled with the valve seat and disc. Make sure the serial no. engraved on the disc matches the serial no. engraved on the lever.

### 3.4 Welding procedures for welding flange

**Step 1**
Spot weld from outside

**Step 2**
Weld the following sections first from the outside then from the inside, and cool with air between each section.

Spot weld from inside
3 Installation

The lever and weight are to be assembled with the valve seat and disc. Make sure the serial no. engraved on the disc matches the serial no. engraved on the lever.

Step 3
- Ensure that the surface flatness tolerance equals ±0.2.
- Grind and polish the welding flange.

The valve should be seated horizontally. An inclination of max. 5° is acceptable but the lever must then point upwards.
3 Installation

The valve is to be fitted with M16 bolts.
The options Splash guard, Force opener and Proximity sensor are to be fitted with M16 bolts.

3.5 Installation of valve and accessories

**Options**

1. Force opener: force-opening during valve seat cleaning*
2. Splash guard: containing CIP liquid during valve seat cleaning
3. CIP Nozzle: for cleaning valve seat
4. CIP closing valve: for applying CIP liquid
5. Proximity sensor: for operation detection
6. Welding flange: for installation

*The force opener is delivered with a spacer kit. Adjust the spacer kit to leave a recommended gap of 2-3 mm (0.08” - 0.12”) to avoid o-rings are washed out by sprayballs etc. See drawing.
3 Installation

The valve is to be fitted with M16 bolts.
The options Splash guard, Force opener and Proximity sensor are to be fitted with M16 bolts.

A. = Counter weight
B. = Screw
C. = Spacing rings
D. = Force opener
E. = Valve disc
F. = Valve seat
G. = Top plate

* = Adjust gap to 2-4 mm

Tightening torques for bolts:
M16  218 Nm
M6   11 Nm
3 Installation

The valve is to be fitted with M16 bolts.
The options Splash guard, Force opener and Proximity sensor are to be fitted with M16 bolts.

3.6 Recycling information

Unpacking
- Packing material consists of wood, plastics, cardboard boxes and, in some cases, metal straps.
- Wood and cardboard boxes can be reused, recycled or used for energy recovery.
- Plastics should be recycled or burnt at an authorised waste incineration plant.
- Metal straps should be sent for material recycling.

Maintenance
- All metal parts should be sent for material recycling.
- Worn out or defective electronic parts should be sent to a licensed handler for material recycling.

Scrapping
- At the end of use, the equipment should be recycled according to relevant local regulations. As well as the equipment itself, any hazardous residues from the process liquid must be considered and dealt with in a proper manner. When in doubt, or in the absence of local regulations, please contact your local Alfa Laval sales company.
4 Operation

The valve is delivered with counterweight locked by welding to an individual opening pressure to suit the tank design data.

4.1 Operation

⚠️ Never cover or in any way restrict the valve, it must be able to work unobstructed at all time. Alfa Laval cannot be held responsible for incorrect operation.

Never alter the position of the weight or lever, thereby changing the opening pressure of the valve.

Operation range

<table>
<thead>
<tr>
<th>Nominal size</th>
<th>Opening pressure range</th>
<th>Allowable pressure PS</th>
</tr>
</thead>
<tbody>
<tr>
<td>100 mm (4&quot;)</td>
<td>50-500 mmH2O (0.07-0.7 psi)</td>
<td>6 bar (87 psi)</td>
</tr>
<tr>
<td>150 mm (6&quot;)</td>
<td>25-500 mmH2O (0.035-0.7 psi)</td>
<td>6 bar (87 psi)</td>
</tr>
<tr>
<td>200 mm (8&quot;)</td>
<td>25-500 mmH2O (0.035-0.7 psi)</td>
<td>6 bar (87 psi)</td>
</tr>
<tr>
<td>250 mm (10&quot;)</td>
<td>25-300 mmH2O (0.035-0.43 psi)</td>
<td>4 bar (58 psi)</td>
</tr>
<tr>
<td>300 mm (12&quot;)</td>
<td>25-500 mmH2O (0.035-0.7 psi)</td>
<td>4 bar (58 psi)</td>
</tr>
<tr>
<td>400 mm (16&quot;)</td>
<td>25-100 mmH2O (0.035-0.14 psi)</td>
<td>4 bar (58 psi)</td>
</tr>
</tbody>
</table>
4 Operation

The valve is delivered with counterweight locked by welding to an individual opening pressure to suit the tank design data.

4.2 Volumetric flow capacity

Nominal size: 100 mm
Volumetric flow capacity
Medium: Air
- - - Preset opening pressure to fully open valve

\[
\Delta P \text{ Pressure below surrounding (mmH}_2\text{O)}
\]

Nominal size: 4"
Volumetric flow capacity
Medium: Air
- - - Preset opening pressure to fully open valve

\[
\Delta P \text{ Pressure below surrounding (psi)}
\]
The valve is delivered with counterweight locked by welding to an individual opening pressure to suit the tank design data.

Nominal size: 150 mm
Volumetric flow capacity
Medium: Air
--- Preset opening pressure to fully open valve

Nominal size: 6"
Volumetric flow capacity
Medium: Air
--- Preset opening pressure to fully open valve
The valve is delivered with counterweight locked by welding to an individual opening pressure to suit the tank design data.

Nominal size: 200 mm
Volumetric flow capacity
Medium: Air
- - - - Preset opening pressure to fully open valve

Nominal size: 8"
Volumetric flow capacity
Medium: Air
- - - - Preset opening pressure to fully open valve
The valve is delivered with counterweight locked by welding to an individual opening pressure to suit the tank design data.

Nominal size: 250 mm
Volumetric flow capacity
Medium: Air
--- Preset opening pressure to fully open valve

Nominal size: 10"
Volumetric flow capacity
Medium: Air
--- Preset opening pressure to fully open valve
The valve is delivered with counterweight locked by welding to an individual opening pressure to suit the tank design data.

Nominal size: 300 mm
Volumetric flow capacity
Medium: Air
- - - - Preset opening pressure to fully open valve

Nominal size: 12"
Volumetric flow capacity
Medium: Air
- - - - Preset opening pressure to fully open valve
4 Operation

The valve is delivered with counterweight locked by welding to an individual opening pressure to suit the tank design data.

Nominal size: 400 mm
Volumetric flow capacity
Medium: Air
- - - Preset opening pressure to fully open valve

Nominal size: 16" (inches)
Volumetric flow capacity
Medium: Air
- - - Preset opening pressure to fully open valve
4.3 Recommended cleaning

**Always** handle lye and acid with great care.

Caustic hazard!

Cleaning In Place (CIP) The Anti Vacuum Valve is cleaned, when closed, by the tank cleaning head, but this will not include the valve seating. To include the valve seating in the cleaning cycle, there are two options:

**CIP Kit 1** - Force opener; splash guard.
The valve is force-opened during tank CIP. The cleaning of the valve seat is dependent on cleaning jets from the tank cleaning head. Any CIP liquid escaping the tank is contained by the splash guard and drains back into the tank.

**CIP Kit 2** - Force opener; splash guard; CIP nozzle; CIP closing valve.
The valve is force-opened during tank CIP. The cleaning of the valve seat is performed by the CIP nozzle. All CIP liquid from the CIP nozzle is contained by the splash guard and drains back into the tank.

**NOTE:** Applying any of the above CIP options requires that the tank is pressureless at the moment of force opening the Anti Vacuum Valve.

**CIP Recommendation:**
Do not open anti-vacuum valve from very beginning of tank CIP.
Allow for some caustic cleaning to run on the closed valve before flushing the valve seat.
5 Maintenance

The valve is delivered with counterweight locked by welding to an individual opening pressure to suit the tank design data.

5.1 General maintenance

Step 1

⚠️ Always read the technical data thoroughly.
See chapter 6 Technical data

Step 2

⚠️ Never service the valve when it is hot.
⚠️ Never service the valve with the valve or actuator under pressure.

Atmospheric pressure required!
Burning hazard!

Step 3

⚠️ Never put your fingers between the valve and actuator for force opening.

Cutting hazard!

Step 4

⚠️ Never touch the moving parts if the actuator for force opening is supplied with compressed air.

Moving parts!
The valve is delivered with counterweight locked by welding to an individual opening pressure to suit the tank design data.

Below are some guidelines for maintenance and lubrication intervals.

Valve
To ensure the valve operates correctly, test of function at regular intervals is required.
Intervals are dependent on operation conditions and should be specified by the user or local regulations.
Alfa Laval recommend intervals of once every 6-12 months.
O-ring and flange gasket replacement every 2-5 years.

Replacement of o-ring
1. Dismount position pins, with the help of an allen key eg.
2. Dismount screw and remove ring, and old o-ring.
3. Place new o-ring in slot, and place disc ring again.
4. Fasten screw by cross tighten screws. Max. tightening torque 2 Nm.
Remember to lubricate thread on screws, with a little amount of food grade grease, to make sure they can be dismounted again.
5. Finally screw postions pins back onto screw heads again. max. torque 0.5 Nm.

Actuator for force opening
Disassemble, clean and lubricate the actuator every 2-5 years.
O-ring replacement every 2-5 years.
6 Technical data

It is important to observe the technical data during installation, operation and maintenance. All personnel should be informed about the technical data.

6.1 Technical data

The Anti Vacuum Valve is used to minimise the risk of implosion of tanks exposed to vacuum e.g. during emptying, cool-rinsing after hot-cleaning or caustic cleaning in a CO2 atmosphere. The Anti Vacuum Valve can be fitted on any closed tank. The Anti Vacuum Valve is delivered with counterweight set and locked for an individual opening vacuum to suit the tank design data. When the vacuum in the tank is lower than the preset opening value, the valve opens and lets in atmospheric air. The valve can be equipped with a Force opener and a CIP device for extra cleaning.

Valve data

<table>
<thead>
<tr>
<th>Nominal size</th>
<th>Opening pressure range</th>
<th>Allowable pressure PS</th>
</tr>
</thead>
<tbody>
<tr>
<td>100 mm (4&quot;)</td>
<td>50-500 mmH2O (0.07-0.7 psi)</td>
<td>6 bar (87 psi)</td>
</tr>
<tr>
<td>150 mm (6&quot;)</td>
<td>25-500 mmH2O (0.035-0.7 psi)</td>
<td>6 bar (87 psi)</td>
</tr>
<tr>
<td>200 mm (8&quot;)</td>
<td>25-500 mmH2O (0.035-0.7 psi)</td>
<td>6 bar (87 psi)</td>
</tr>
<tr>
<td>250 mm (10&quot;)</td>
<td>25-300 mmH2O (0.035-0.43 psi)</td>
<td>4 bar (58 psi)</td>
</tr>
<tr>
<td>300 mm (12&quot;)</td>
<td>25-500 mmH2O (0.035-0.7 psi)</td>
<td>4 bar (58 psi)</td>
</tr>
<tr>
<td>400 mm (16&quot;)</td>
<td>25-100 mmH2O (0.035-0.14 psi)</td>
<td>4 bar (58 psi)</td>
</tr>
</tbody>
</table>

Materials

Product wetted steel parts EN 1.4404 (AISI 316L) with 3.1 cert.
Product wetted steel surfaces Surface roughness Ra<0.8 µm (<32 µ")
Product wetted seals EPDM/NBR

Temperature

Max. operating temperature 80°C

Actuator data

Actuator for force opening

Max. air supply 10 bar
Min. air supply 5 bar

Noise

Noise of actuator 75 dB(A)
It is important to observe the technical data during installation, operation and maintenance. All personnel should be informed about the technical data.

Weight

<table>
<thead>
<tr>
<th>Nominal size</th>
<th>Opening pressure</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>100 mm (4&quot;)</td>
<td>50 mmH2O (0.07 psi)</td>
<td>5 kg</td>
</tr>
<tr>
<td></td>
<td>100 mmH2O (0.15 psi)</td>
<td>5.2 kg</td>
</tr>
<tr>
<td></td>
<td>150 mmH2O (0.22 psi)</td>
<td>5.5 kg</td>
</tr>
<tr>
<td></td>
<td>200 mmH2O (0.29 psi)</td>
<td>5.3 kg</td>
</tr>
<tr>
<td></td>
<td>250 mmH2O (0.36 psi)</td>
<td>5.8 kg</td>
</tr>
<tr>
<td></td>
<td>300 mmH2O (0.435 psi)</td>
<td>6.8 kg</td>
</tr>
<tr>
<td></td>
<td>350 mmH2O (0.51 psi)</td>
<td>6.8 kg</td>
</tr>
<tr>
<td></td>
<td>400 mmH2O (0.58 psi)</td>
<td>6.8 kg</td>
</tr>
<tr>
<td></td>
<td>450 mmH2O (0.65 psi)</td>
<td>6.8 kg</td>
</tr>
<tr>
<td></td>
<td>500 mmH2O (0.72 psi)</td>
<td>6.8 kg</td>
</tr>
</tbody>
</table>

| 150 mm (6")  | 25 mmH2O (0.04 psi)       | 9.7 kg |
|               | 50 mmH2O (0.07 psi)       | 9.7 kg |
|               | 100 mmH2O (0.15 psi)      | 10.7 kg|
|               | 150 mmH2O (0.22 psi)      | 10.7 kg|
|               | 200 mmH2O (0.29 psi)      | 12.7 kg|
|               | 250 mmH2O (0.36 psi)      | 12.7 kg|
|               | 300 mmH2O (0.44 psi)      | 12.7 kg|
|               | 350 mmH2O (0.51 psi)      | 12.7 kg|
|               | 400 mmH2O (0.58 psi)      | 14.6 kg|
|               | 450 mmH2O (0.65 psi)      | 14.6 kg|
|               | 500 mmH2O (0.72 psi)      | 14.6 kg|

| 200 mm (8")  | 25 mmH2O (0.04 psi)       | 16.1 kg|
|               | 50 mmH2O (0.07 psi)       | 16.1 kg|
|               | 100 mmH2O (0.15 psi)      | 18.1 kg|
|               | 150 mmH2O (0.22 psi)      | 16.1 kg|
|               | 200 mmH2O (0.29 psi)      | 20.3 kg|
|               | 250 mmH2O (0.36 psi)      | 20.3 kg|
|               | 300 mmH2O (0.44 psi)      | 24 kg  |
|               | 350 mmH2O (0.51 psi)      | 24 kg  |
|               | 400 mmH2O (0.58 psi)      | 28 kg  |
|               | 450 mmH2O (0.65 psi)      | 28 kg  |
|               | 500 mmH2O (0.72 psi)      | 28 kg  |

| 250 mm (10") | 25 mmH2O (0.04 psi)       | 23.3 kg|
|               | 50 mmH2O (0.07 psi)       | 23.3 kg|
|               | 100 mmH2O (0.15 psi)      | 25.3 kg|
|               | 150 mmH2O (0.22 psi)      | 31.2 kg|
|               | 200 mmH2O (0.29 psi)      | 31.2 kg|
|               | 250 mmH2O (0.36 psi)      | 36 kg  |
|               | 300 mmH2O (0.44 psi)      | 36 kg  |

| 300 mm (12") | 25 mmH2O (0.04 psi)       | 24 kg  |
|               | 50 mmH2O (0.07 psi)       | 28 kg  |
|               | 100 mmH2O (0.15 psi)      | 33.9 kg|
|               | 150 mmH2O (0.22 psi)      | 33.9 kg|
|               | 200 mmH2O (0.29 psi)      | 38.7 kg|
|               | 250 mmH2O (0.36 psi)      | 38.7 kg|
|               | 300 mmH2O (0.44 psi)      | 39.3 kg|
|               | 350 mmH2O (0.51 psi)      | 39.3 kg|
|               | 400 mmH2O (0.58 psi)      | 39.3 kg|
|               | 450 mmH2O (0.65 psi)      | 39.3 kg|
|               | 500 mmH2O (0.72 psi)      | 39.3 kg|

| 400 mm (16") | 25 mmH2O (0.04 psi)       | 55.2 kg|
|               | 50 mmH2O (0.07 psi)       | 55.2 kg|
|               | 100 mmH2O (0.15 psi)      | 60.2 kg|
It is important to observe the technical data during installation, operation and maintenance. All personnel should be informed about the technical data.

Interface requirements

<table>
<thead>
<tr>
<th>Nominal size</th>
<th>ID (mm)</th>
<th>BC (mm)</th>
<th>OD (mm)</th>
<th>Bolts</th>
<th>H1 (mm)</th>
<th>H2 (mm)</th>
<th>W (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>100 (4&quot;)</td>
<td>100 (3.93&quot;)</td>
<td>165 (6.50&quot;)</td>
<td>200 (7.87&quot;)</td>
<td>4xM16</td>
<td>310 (12.20&quot;)</td>
<td>30 (1.18&quot;)</td>
<td>510 (20.07&quot;)</td>
</tr>
<tr>
<td>150 (6&quot;)</td>
<td>150 (5.91&quot;)</td>
<td>230 (9.06&quot;)</td>
<td>270 (10.63&quot;)</td>
<td>8xM16</td>
<td>325 (12.80&quot;)</td>
<td>30 (1.18&quot;)</td>
<td>550 (21.65&quot;)</td>
</tr>
<tr>
<td>200 (8&quot;)</td>
<td>200 (7.87&quot;)</td>
<td>280 (11.02&quot;)</td>
<td>320 (12.60&quot;)</td>
<td>8xM16</td>
<td>310 (12.20&quot;)</td>
<td>30 (1.18&quot;)</td>
<td>570 (22.44&quot;)</td>
</tr>
<tr>
<td>250 (10&quot;)</td>
<td>250 (9.84&quot;)</td>
<td>330 (12.99&quot;)</td>
<td>370 (14.57&quot;)</td>
<td>8xM16</td>
<td>325 (12.80&quot;)</td>
<td>30 (1.18&quot;)</td>
<td>600 (23.62&quot;)</td>
</tr>
<tr>
<td>300 (12&quot;)</td>
<td>300 (11.81&quot;)</td>
<td>380 (14.96&quot;)</td>
<td>420 (16.54&quot;)</td>
<td>12xM16</td>
<td>500 (19.66&quot;)</td>
<td>30 (1.18&quot;)</td>
<td>940 (37.00&quot;)</td>
</tr>
<tr>
<td>400 (16&quot;)</td>
<td>400 (15.75&quot;)</td>
<td>515 (20.26&quot;)</td>
<td>560 (22.05&quot;)</td>
<td>12xM16</td>
<td>490 (19.29&quot;)</td>
<td>30 (1.18&quot;)</td>
<td>1010 (39.76&quot;)</td>
</tr>
</tbody>
</table>
7 Parts list and service kits

It is important to observe the technical data during installation, operation and maintenance. All personnel should be informed about the technical data.

7.1 Anti Vacuum Valve Ø100 to Ø400
It is important to observe the technical data during installation, operation and maintenance. All personnel should be informed about the technical data.

### Parts list

<table>
<thead>
<tr>
<th>Pos.</th>
<th>Qty</th>
<th>Denomination</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>O-ring</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>Gasket</td>
</tr>
<tr>
<td>3</td>
<td>8</td>
<td>Control pin</td>
</tr>
<tr>
<td>4</td>
<td>8</td>
<td>Screw</td>
</tr>
<tr>
<td>5</td>
<td>2</td>
<td>Locking ring</td>
</tr>
<tr>
<td>6</td>
<td>2</td>
<td>Washer</td>
</tr>
<tr>
<td>7</td>
<td>2</td>
<td>Bearing tap</td>
</tr>
</tbody>
</table>

### Service kits

**Assembly kits for Ø100 to Ø400**

- □ Assembly kit, AVV .............................................. 9615145807
- • Assembly kit, AVV ............................................. 9615145808

Parts marked with □ are included in the assembly kits.
It is important to observe the technical data during installation, operation and maintenance. All personnel should be informed about the technical data.

7.2 Force Opener
7 Parts list and service kits

It is important to observe the technical data during installation, operation and maintenance. All personnel should be informed about the technical data.

Parts list

<table>
<thead>
<tr>
<th>Pos.</th>
<th>Qty</th>
<th>Denomination</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>Air fitting</td>
</tr>
<tr>
<td>2</td>
<td>2</td>
<td>O-ring</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>Spring</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>Force opener cover</td>
</tr>
<tr>
<td>5</td>
<td>1</td>
<td>Locking ring</td>
</tr>
<tr>
<td>6</td>
<td>1</td>
<td>Spacer kit</td>
</tr>
<tr>
<td>7</td>
<td></td>
<td>Bushing</td>
</tr>
</tbody>
</table>

Service kits

<table>
<thead>
<tr>
<th>Denomination</th>
</tr>
</thead>
<tbody>
<tr>
<td>Assembly kits for Ø75 to Ø150</td>
</tr>
<tr>
<td>♦ Assembly kit, force opener</td>
</tr>
</tbody>
</table>

Parts marked with ♦ are included in the assembly kits.
How to contact Alfa Laval
Contact details for all countries are continually updated on our website. Please visit www.alfalaval.com to access the information directly.

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