

# Alfa Laval SaniMagnum SB

# **Rotary Spray Head**

# Introduction

The Alfa Laval SaniMagnum SB is a rotary spray head tank cleaning machine for hygienic environments. Designed to clean tanks from 5-50 m<sup>3</sup>.

The Alfa Laval SaniMagnum SB minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, the SaniMagnum SB allows companies to spend less time cleaning and more time producing.

The SaniMagnum SB is authorized to carry the 3-A symbol.

# Application

The Alfa Laval SaniMagnum SB is designed for the removal of residues from hygienic tanks across the dairy, brewery, distillery, beverage, food, personal care and many other industries.

#### **Benefits**

- 40% faster cleaning = more time for production
- Saves up to 40% of your cleaning cost
- Dynamic cleaning performance and 360° full wetting
- Easy to retrofit traditional spray balls to a more economical solution

## Standard design

Different choice of spray patterns suitable for various applications and tank designs, ranging from simple tanks to more complex tanks with structures such as agitator and baffles. The SaniMagnum SB is lubricated by the cleaning media.

## Working principle

The flow of the cleaning media causes the head of the Alfa Laval SaniMagnum SB to rotate, and the fan-shaped jets layout a swirling pattern throughout the tank or reactor. This generates the wetting/impact needed for the efficient removal of the residual product; the cascading flow covers all internal surfaces of the vessel.

## **Spray Pattern**





360°

270° up



# Certificates

2.2 material certificates, Q-doc, 3-A and ATEX.



# **TECHNICAL DATA**

Lubricant:	Lubrication by rinse/cleaning fluid
Wetting radius:	Max. 4.5 m
Impact cleaning radius:	Max. 2.4 m

Pressure	
Working pressure:	1 - 3 bar
Recommended pressure:	2 bar

## PHYSICAL DATA

Materials		
Metalic parts:	316L	
Non-metallic parts:	PEEK <sup>1</sup> 450G	
<sup>1</sup> FDA compliance 21CFR§177		

Surface finish:	Ra 0.8 µm
Temperature	
Max. working temperature:	95 °C
Max. ambient temperature:	150 °C
Weight:	0.4 kg
Connections	
Clip-on:	11/2" BPE US, 11/2" ISO 2037
Weld-on:	2" BPE US
Clip	
Easy-on/off clip (Ø4.0 mm)	
Clip needed for both clip-on and weld-on versions to assemble the machine	

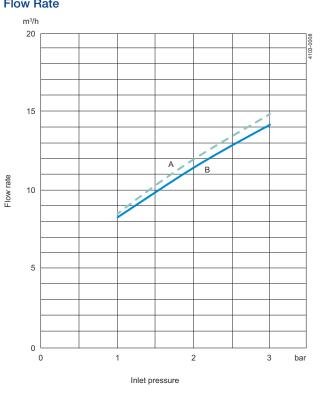
Recommended tank size:	23-68 m <sup>3</sup>

# Caution

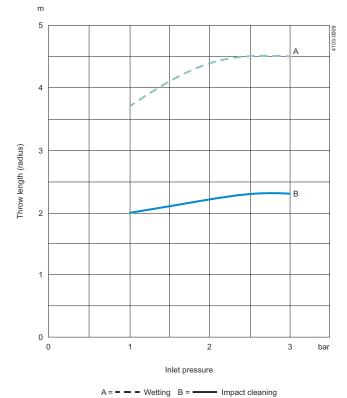
Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.

# **Qualification Documentation**

n specification						
Equipment Documentation includes:						
• EN 1935/2004 DoC						
EN 10204 type 3.1 inspection Certificate and DoC						
FDA DoC						
• GMP EC 2023/2006 DoC						
• EU 10/2011 DoC						
ADI DoC						
QC DoC						
ATEX approved machine for use in explosive atmospheres						
Catagory 1 for installation in zone 0/20 in accordance with Directive 2014/34/EU						
Ⅱ 1G Ex h ⅡB 85 °C175 °C Ga						
II 1D Ex h IIIC T85 °CT140 °C Da						
3-A number: 78-##. Spray Cleaning Devices						



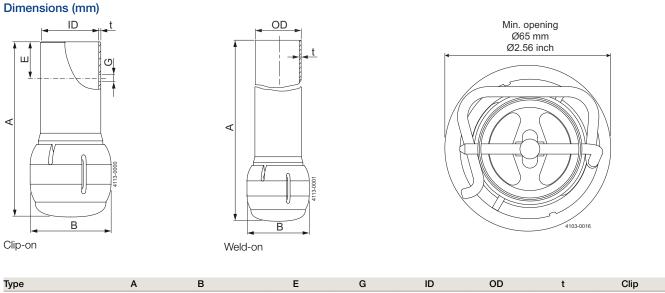
# **Cleaning radius**



A = 360° B = 270°

For Clip-on models, the flow rate is increased by approx. 1.5 m<sup>3</sup>/h.

Note: The inlet pressure has been taken immediately before the inlet to the machine. In order to achieve the performance indicated on the curves, the pressure drop in the supply lines between pump and machine must be taken in consideration and the water temperature during testing was approx. 20 °C.



Туре	Α	В	E	G	ID	OD	t	Clip
Clip-on	118.3	54.7	25.4	Ø4.1	Ø 38.4			Ø4.0
Weld-on <sup>1</sup>	138.9	54.7				Ø38.1	1.2	

<sup>1</sup> Weld-on version only meets the requirements of the 3-A Hygienic Standard 78-# # if installed according to the user manual.

#### Flow Rate

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