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The information herein is correct at the time of issue but may be subject to change without prior notice

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1 EC Declaration of Conformity

Revision of Declaration of Conformity 2009-12-29

The Designated Company

Alfa Laval Kolding A/S

Company Name

Albuen 31, DK-6000 Kolding, Denmark

Address

+45 79 32 22 00

Phone No.

hereby declare that

Pump

Designation

MR-300

Type

From serial number 10.000 to 1.000.000

is in conformity with the following directive with amendments:
- Machinery Directive 2006/42/EC

The person authorised to compile the technical file is the signer of this document

Global Product Quality Manager
Pump, Valves, Fittings and Tank Equipment

Title

Lars Kruse Andersen

Name

Kolding

Place

2016-02-01

Date

Signature
Unsafe practices and other important information are emphasised in this manual. Warnings are emphasised by means of special signs. All warnings in the manual are summarised on this page. Pay special attention to the instructions below so that severe personal injury or damage to the pump are avoided.

2.1 Important information

Always read the manual before using the pump!

**WARNING**
Indicates that special procedures must be followed to avoid serious personal injury.

**CAUTION**
Indicates that special procedures must be followed to avoid damage to the pump.

**NOTE**
Indicates important information to simplify or clarify procedures.

2.2 Warning signs

General warning:

Dangerous electrical voltage:

Caustic agents:
2 Safety

Unsafe practices and other important information are emphasised in this manual. Warnings are emphasised by means of special signs. All warnings in the manual are summarised on this page. Pay special attention to the instructions below so that severe personal injury or damage to the pump are avoided.

2.3 Safety precautions

Installation:

Always read the technical data thoroughly. (See chapter 6 Technical data)
Always use a lifting crane when handling the pump.
Never test the direction of rotation with liquid in the pump.
Always have the pump electrically connected by authorised personnel. (See the motor instruction)
Always disconnect the power supply when servicing the pump.

Operation:

Always read the technical data thoroughly. (See chapter 6 Technical data)
Never touch the pump or the pipelines when pumping hot liquids or when sterilising.
Never run the pump with both the suction side and the pressure side blocked.
Never run the pump when partially installed or not completely assembled.
Necessary precautions must be taken if leakage occurs as this can lead to hazardous situations.

Always handle lye and acid with great care.
Never use the pump for products not mentioned in the Alfa Laval pump selection program.
The Alfa Laval pump selection program can be acquired from your local Alfa Laval sales company.

Maintenance:

Always read the technical data thoroughly. (See chapter 6 Technical data)
Never service the pump when it is hot.
Never service the pump if pressurised.
Always use Alfa Laval genuine spare parts.

Always disconnect the power supply when servicing the pump.

Transportation:

Transportation of the pump or the pump unit:
Never lift or elevate in any way other than as described in this manual
Always drain the pump head and accessories of any liquid
Always ensure that no leakage of lubricants can occur
Always transport the pump in its upright position
Always ensure that the unit is securely fixed during transportation
Always use original packaging or similar during transportation
3.1 Unpacking/delivery

Step 1
CAUTION
Alfa Laval cannot be held responsible for incorrect unpacking.
Inspect the pump for visible transport damage.

Check the delivery for:
1. Complete pump.
2. Delivery note.

Step 2
Clean the inlet and the outlet to remove possible packing materials.

Step 3
Avoid damaging the inlet and the outlet.

Step 4
Always remove the shroud, if fitted, before lifting the pump.
3 Installation

Read the instructions carefully and pay special attention to the warnings!
The direction of rotation of the impeller can be checked by observing the direction of rotation of the motor fan.
- See the indication label on the pump.

3.2 Installation/pre-use check

Step 1
⚠️ Always read the technical data carefully.
See chapter 6 Technical data

CAUTION
Alfa Laval cannot be held responsible for incorrect installation.

⚠️ Never stick your fingers or any tool through the adaptor or the drain hole in the pump casing when the pump is running.

WARNING:
Alfa Laval recommends the installation of a lockable repair breaker. If the repair breaker is to be used as an emergency stop, the colours of the repair breaker must be red and yellow.

CAUTION
The pump does not prevent back flow when intentionally or unintentionally stopped. If back flow can cause any hazardous situations, precautions must be taken e.g. a check valve must be installed in the system to prevent this from happening.

NOTE!
In case of shaft seal leakage, the media will drip from the slot in the bottom of the adaptor. In case of shaft seal leakage, Alfa Laval recommends placing a drip tray underneath the slot for collecting the leakage.

Step 2
Ensure at least 0.5 m clearance around the pump.

Step 3
Ensure that the flow direction is correct.

Step 4
1. Ensure that the pipelines are correctly routed.
2. Ensure that connections are tight.

Step 5
Avoid stresses to the pump.
Pay special attention to:
- Vibrations.
- Thermal expansion of the tubes.
- Excessive welding.
- Overloading of the pipelines.

Risk of damage!
Read the instructions carefully and pay special attention to the warnings!
The direction of rotation of the impeller can be checked by observing the direction of rotation of the motor fan.
- See the indication label on the pump.

Step 6

⚠️ Never test the direction of rotation with liquid in the pump.

Pre-use check:
1. Start and stop the motor momentarily.
2. Ensure that the direction of rotation of the motor is clockwise as viewed from the back of the motor.
3 Installation

3.3 Recycling information

• Unpacking
  - Packing material consists of wood, plastics, cardboard boxes and in some cases metal straps.
  - Wood and cardboard boxes can be reused, recycled or used for energy recovery.
  - Plastics should be recycled or burnt at a licensed waste incineration plant.
  - Metal straps should be sent for material recycling.

• Maintenance
  - During maintenance, oil and wear parts in the machine are replaced.
  - All metal parts should be sent for material recycling.
  - Worn out or defective electronic parts should be sent to a licensed handler for material recycling.
  - Oil and all non-metal wear parts must be taken care of in agreement with local regulations.

• Scrapping
  - At the end of use, the equipment shall be recycled according to the relevant, local regulations. Besides the equipment itself, any hazardous residues from the process liquid must be considered and dealt with in a proper manner. When in doubt, or in the absence of local regulations, please contact your local Alfa Laval sales company.
4 Operation

Study the instructions carefully and pay special attention to the warnings!

4.1 Operation/control

Step 1

Always read the technical data carefully.

CAUTION
Alfa Laval cannot be held responsible for incorrect operation/control.

Step 2

Never touch the pump or the pipelines when pumping hot liquids or when sterilising.

Danger of burns!

Step 3

Never run the pump with both the suction side and the pressure side blocked.

Danger of explosion!

Step 4

Never stick your fingers or any tool through the adaptor or the drain hole in the pump casing when the pump is running.

Rotating parts!

Step 5

CAUTION
The shaft seal must not run dry.

CAUTION
Never throttle the inlet side.

Step 6

Control:
Reduce the capacity by means of:
- Throttling the pressure side of the pump.
- Speed control of the motor.
4 Operation

Pay attention to possible faults.
Study the instructions carefully.

4.2 Trouble shooting

NOTE!
Study the maintenance instructions carefully before replacing worn parts.

<table>
<thead>
<tr>
<th>Problem</th>
<th>Cause/result</th>
<th>Remedy</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overload motor</td>
<td>- Pumping of viscous liquid</td>
<td>- 18.5 kW motor if 15 kW is fitted</td>
</tr>
<tr>
<td></td>
<td>- Pumping of high density liquids</td>
<td>- Increase capacity</td>
</tr>
<tr>
<td>Leaking shaft seal</td>
<td>- Dry run</td>
<td>Replace:</td>
</tr>
<tr>
<td></td>
<td>- Incorrect rubber grade</td>
<td>All wearing parts</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- Select a different rubber grade</td>
</tr>
<tr>
<td>Leaking O-ring seals</td>
<td>Incorrect rubber grade</td>
<td>Change rubber grade</td>
</tr>
</tbody>
</table>
4 Operation

The pump is designed for cleaning in place (CIP). CIP = Cleaning In Place.
Study the instructions carefully and pay special attention to the warnings!
NaOH = Caustic Soda.
HNO₃ = Nitric acid.

4.3 Recommended cleaning

Step 1

Always handle lye and acid with great care.

Caustic danger!

Always use rubber gloves!
Always use protective goggles!

Step 2

Never touch the pump or the pipelines when pumping hot liquids or when sterilising.

Danger of burns!

Step 3

Examples of cleaning agents: Use clean water, free from chlorides.

1. 1% by weight NaOH at 70°C (158°F).

<table>
<thead>
<tr>
<th>1 kg (2.2 lb) NaOH</th>
<th>100 l (26.4 gal) water</th>
</tr>
</thead>
<tbody>
<tr>
<td>= Cleaning agent.</td>
<td></td>
</tr>
</tbody>
</table>

2. 0.5% by weight HNO₃ at 70°C (158°F).

<table>
<thead>
<tr>
<th>0.7 l (0.2 gal) 53% HNO₃</th>
<th>100 l (26.4 gal) water</th>
</tr>
</thead>
<tbody>
<tr>
<td>= Cleaning agent.</td>
<td></td>
</tr>
</tbody>
</table>

1. Avoid excessive concentration of the cleaning agent ⇒ Dose gradually!
2. Adjust the cleaning flow to the process.
Sterilisation of milk/viscous liquids ⇒ Increase the cleaning flow!

Step 4

Always rinse well with clean water after using a cleaning agent.

NOTE
The cleaning agents must be stored/disposed of in accordance with current regulations/directives.
5 Maintenance

Maintain the pump carefully. Study the instructions carefully and pay special attention to the warnings! Always keep spare shaft seals and rubber seals in stock. See separate motor instructions.

5.1 General maintenance

Step 1

⚠️ Always read the technical data carefully.

⚠️ Always disconnect the power supply when servicing the pump.

Always disconnect the power supply when checking the impeller position.

NOTE

All scrap must be stored/discharged in accordance with current rules/directives.

Step 2

⚠️ Never service the pump when it is hot.

⚠️ The pump and the pipelines must never be pressurised when the pump is serviced.

Danger of burns!

Step 3

CAUTION

Always ensure that the impeller rotates smoothly after service.

1. Ensure that impeller (11) does not come into contact with pump casing (9a) or casing cover (10a).
2. Adjust the impeller position if necessary (see page 17).

Step 4

CAUTION

Fit the electrical connections correctly if they have been removed from the motor during service.

Pay special attention to the warnings!

Ordering spare parts

Contact your local Alfa Laval sales company.

Recommended spare parts:

Order Service kits from the Service kits list (see chapter 7 Parts list and service kits).
5 Maintenance

Maintain the pump carefully. Study the instructions carefully and pay special attention to the warnings! Always keep spare shaft seals and rubber seals in stock. See separate motor instructions.

<table>
<thead>
<tr>
<th></th>
<th>Shaft seals</th>
<th>Rubber seals</th>
<th>Motor bearings</th>
</tr>
</thead>
<tbody>
<tr>
<td>Preventive maintenance</td>
<td>Replace after 12 months (one-shift) Complete shaft seal</td>
<td>Replace when replacing the shaft seal</td>
<td></td>
</tr>
<tr>
<td>Maintenance after leakage (leakage normally starts slowly)</td>
<td>Replace at the end of the day: Complete shaft seal</td>
<td>Replace when replacing the shaft seal</td>
<td></td>
</tr>
</tbody>
</table>
| Planned maintenance  | - Regular inspection for leakage and smooth operation  
                        - Keep a record of the pump  
                        - Use the statistics for inspection planning | Replace when replacing the shaft seal           | Yearly inspection is recommended  
                        - Replace complete bearing if worn  
                        - Ensure that the bearing is axially locked (See motor instructions) |
| Lubrication          | Before fitting Lubricate the O-rings with silicone grease or silicone oil | Before fitting Silicone grease or silicone oil | None  
The bearings are permanently lubricated |
5 Maintenance

Study the instructions carefully. The items refer to the parts list and service kits section. Handle scrap correctly.

5.2 Dismantling of pump/removing the shaft seal (1-4*)

Step 1
1. Remove cap nuts (14), washers (15a) and casing cover (10a)

Step 2
1. Remove impeller screw (33), washer (32) and O-ring (34), (counterhold impeller (11), with the tool supplied).
2. Remove the impeller.
NOTE!
Ensure that shims (31) remain in the impeller.

Step 3
1. Remove rotating seal ring (28) from impeller (11) by turning it clockwise and pulling it simultaneously.
2. Remove O-ring (30), washer (16) and spring (24) from the rotating seal ring.

Step 4
1. Remove stationary seal ring (29) from pump casing (9a) by hooking the tool supplied to the rear edge of the seal ring and pulling it out.
2. Remove O-ring (27) from the stationary seal ring.

Step 5
Remove O-ring (8) from pump casing (9a).

Step 6
Remove shroud (7).

Step 7
1. Remove screws (52) and washers (53).
2. Remove pump casing (9a).

Step 8
1. Remove thrower (21) from the motor shaft.
5 Maintenance

Study the instructions carefully. The items refer to the parts list and service kits section. Lubricate the rubber seals before fitting them.

5.3 Assembly of pump/fitting of shaft seal (5-8*)

Step 1
NOTE!
The impeller position may have to be adjusted if:
- The motor has been replaced.
- Shims (31) are missing in impeller (11).
(For impeller adjustment, see page 18).

Step 2
1. Fit thrower (21) on the motor shaft.
2. Fit pump casing (9a) on the motor.
3. Fit washers (53) and screws (52).

Step 3
1. Fit shrouds (7).

Step 4
1. Fit O-ring (8) on pump casing (9a).

Step 5
1. Lubricate O-ring (27) and fit it on stationary seal ring (29).
2. Fit the stationary seal ring in pump casing (9a).

Step 6
1. Lubricate O-ring (30).
2. Fit the O-ring, washer (16) and spring (24) in rotating seal ring (28).
3. Fit the rotating seal ring by turning it clockwise and pressing it simultaneously.

Step 7
1. Check that shims (31) are positioned correctly in impeller (11).
2. Fit the impeller.
3. Fit O-ring (34) on impeller screw head (33).
4. Fit washer (32) and the impeller screw (tighten firmly while counterholding the impeller with the tool supplied).
5. Check that the clearance between the impeller and pump casing (9a) is 0.3 - 0.4 mm.

Step 8
1. Fit casing cover (10a), washers (15a) and cap nuts (14).
2. Tighten the cap nuts firmly.
3. Ensure that impeller (11) rotates smoothly (see page 8).

Pay special attention to the warnings!
5 Maintenance

Study the instructions carefully. The items refer to the parts list and service kits section.

5.4 Adjustment of impeller position

Step 1
NOTE!
- Adjust the impeller position with only the pump casing, the thrower and the impeller fitted on the motor.
- Fit all other parts after the adjustment.

Step 2
1. Fit thrower (21) on the motor shaft.
2. Fit pump casing (9a) on the motor.
3. Fit washers (53) and screws (52).

Step 3
Place some shims (31) in impeller (11).

Step 4
1. Fit impeller (11) on the motor shaft.
2. Fit impeller screw (33) and tighten firmly.

Step 5
Adjust the impeller position by adding or removing shims (31) until the clearance between impeller (11) and pump casing (9a) is 0.3 - 0.4 mm.

Step 6
CAUTION!
Ensure that the correct number of shims (31) are fitted.
Too few or too many shims cause the impeller to come into contact with the pump casing or the casing cover and damage them.
The efficiency of the pump may also be affected.
It is important to observe the technical data during installation, operation and maintenance. Inform personnel about the technical data.

### 6.1 Technical data

MR is a liquid-ring pump specially designed for pumping liquids containing air or gas. The pump is for use in food, chemical, pharmaceutical and similar industries. The pump is mainly used for the CIP-return application. This instruction manual is part of the delivery. Read the instructions carefully.

<table>
<thead>
<tr>
<th>Data</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. inlet pressure</td>
<td>400 kPa (4 bar)</td>
</tr>
<tr>
<td>Temperature range</td>
<td>-10°C to +140°C (EPDM)</td>
</tr>
<tr>
<td>Max. speed</td>
<td>1800 rpm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Materials</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Product wetted steel parts</td>
<td>AISI 316L</td>
</tr>
<tr>
<td>Other steel parts</td>
<td>Stainless steel</td>
</tr>
<tr>
<td>Product wetted seals</td>
<td>EPDM (standard)</td>
</tr>
<tr>
<td>Alternative seals</td>
<td>Nitrile (NBR) and flourinated rubber (FPM)</td>
</tr>
<tr>
<td>Finish</td>
<td>Standard blasted</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Shaft seal</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Seal type</td>
<td>Mechanical single seal</td>
</tr>
<tr>
<td>Material, stationary seal ring</td>
<td>Carbon</td>
</tr>
<tr>
<td>Material, rotating seal ring</td>
<td>Acid resistant steel, duplex grade</td>
</tr>
<tr>
<td>Material, O-rings</td>
<td>EPDM (standard)</td>
</tr>
<tr>
<td>Alternative material, O-rings</td>
<td>Nitrile (NBR) and flourinated rubber (FPM)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Motor</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard foot-flanged motor according to IEC metric standard</td>
<td></td>
</tr>
<tr>
<td>4 pol = 1500/1800 rpm, at 50/60 Hz</td>
<td></td>
</tr>
<tr>
<td>IP55 (with drain holes with labyrinth plug), insulation class F</td>
<td></td>
</tr>
<tr>
<td>Motor sizes (kW), 50 Hz</td>
<td>15, 18.5</td>
</tr>
<tr>
<td>Motor sizes (kW), 60 Hz</td>
<td>17, 21</td>
</tr>
</tbody>
</table>

Tightening torques: See addendum

Noise: See addendum
6 Technical data

It is important to observe the technical data during installation, operation and maintenance. Inform personnel about the technical data.

6.2 Torque specifications

The table below specifies the tightening torques for the screws, bolts and nuts in this pump. Always use the torques specified below if no other values are stated. This can be a matter of personal safety.

<table>
<thead>
<tr>
<th>Size</th>
<th>Nm</th>
<th>Tightening torque</th>
</tr>
</thead>
<tbody>
<tr>
<td>M8</td>
<td>20</td>
<td>15</td>
</tr>
<tr>
<td>M10</td>
<td>40</td>
<td>30</td>
</tr>
<tr>
<td>M12</td>
<td>67</td>
<td>49</td>
</tr>
<tr>
<td>M14</td>
<td>110</td>
<td>81</td>
</tr>
</tbody>
</table>

6.3 Weight (kg)

Pump Type: MR-300

<table>
<thead>
<tr>
<th>Size</th>
<th>90 2.2kW</th>
<th>132 5.5kW</th>
<th>160 7.5kW</th>
<th>15kW 11kW</th>
<th>18.5kW 18.5kW</th>
</tr>
</thead>
<tbody>
<tr>
<td>166S</td>
<td>71</td>
<td>104</td>
<td>119</td>
<td>188</td>
<td>217</td>
</tr>
<tr>
<td>185S</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>200S</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>300</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Weight can vary depending of configuration. Weight is only to be seen as a reference value during handling, transporting and packaging.
6 Technical data

It is important to observe the technical data during installation, operation and maintenance. Inform personnel about the technical data.

6.4 Noise emission

<table>
<thead>
<tr>
<th>Pump Type</th>
<th>Sound pressure level (dBA)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LKH-5</td>
<td>60</td>
</tr>
<tr>
<td>LKH-10</td>
<td>69</td>
</tr>
<tr>
<td>LKH-15</td>
<td>72</td>
</tr>
<tr>
<td>LKH-20</td>
<td>70</td>
</tr>
<tr>
<td>LKH-25</td>
<td>74</td>
</tr>
<tr>
<td>LKH-35</td>
<td>71</td>
</tr>
<tr>
<td>LKH-40</td>
<td>75</td>
</tr>
<tr>
<td>LKH-45</td>
<td>70</td>
</tr>
<tr>
<td>LKH-50</td>
<td>75</td>
</tr>
<tr>
<td>LKH-60</td>
<td>77</td>
</tr>
<tr>
<td>LKH-70</td>
<td>88</td>
</tr>
<tr>
<td>LKH-75</td>
<td>79</td>
</tr>
<tr>
<td>LKH-85</td>
<td>86</td>
</tr>
<tr>
<td>LKH-90</td>
<td>75</td>
</tr>
<tr>
<td>LKH-112</td>
<td>70</td>
</tr>
<tr>
<td>LKH-113</td>
<td>69</td>
</tr>
<tr>
<td>LKH-114</td>
<td>68</td>
</tr>
<tr>
<td>LKH-122</td>
<td>75</td>
</tr>
<tr>
<td>LKH-123</td>
<td>77</td>
</tr>
<tr>
<td>LKH-124</td>
<td>80</td>
</tr>
<tr>
<td>SolidC-1</td>
<td>68</td>
</tr>
<tr>
<td>SolidC-2</td>
<td>72</td>
</tr>
<tr>
<td>SolidC-3</td>
<td>73</td>
</tr>
<tr>
<td>SolidC-4</td>
<td>72</td>
</tr>
<tr>
<td>MR-166</td>
<td>76</td>
</tr>
<tr>
<td>MR-185</td>
<td>82</td>
</tr>
<tr>
<td>MR-200</td>
<td>81</td>
</tr>
<tr>
<td>MR-300</td>
<td>82</td>
</tr>
<tr>
<td>GM</td>
<td>54</td>
</tr>
<tr>
<td>FM-OS</td>
<td>61</td>
</tr>
</tbody>
</table>

The above LKH noise levels are the same for LKHPF, LKHI, LKH UltraPure, LKH Evap and LKHex. The above SolidC noise levels are the same for SolidC UltraPure.

The noise measurements have been carried out with the original motor and shroud, at the approximate Best Efficiency Point (BEP) with water at ambient temperature and at 50 Hz.

Very often, the noise level generated by the flow through the process system (e.g. valves, pipes, tanks etc.) is much higher than that generated by the pump itself. Therefore it is important to consider the noise level from the total system and take the necessary precautions with regard to personal safety if required.
7 Parts list and service kits

It is important to observe the technical data during installation, operation and maintenance. Inform personnel about the technical data.

7.1 Drawings
7 Parts list and service kits

It is important to observe the technical data during installation, operation and maintenance. Inform personnel about the technical data.

7.2 MR - Wet end
It is important to observe the technical data during installation, operation and maintenance. Inform personnel about the technical data.

### Parts list

<table>
<thead>
<tr>
<th>Pos.</th>
<th>Qty</th>
<th>Denomination</th>
</tr>
</thead>
<tbody>
<tr>
<td>8</td>
<td>□</td>
<td>1 O-ring, EPDM (Standard)</td>
</tr>
<tr>
<td>9</td>
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<td>1 Pump casing</td>
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<tr>
<td>10</td>
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<td>1 Casing cover</td>
</tr>
<tr>
<td>10a</td>
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<td>1 Casing cover</td>
</tr>
<tr>
<td>11</td>
<td></td>
<td>1 Impeller</td>
</tr>
<tr>
<td>13</td>
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<td>1 Impeller screw</td>
</tr>
<tr>
<td>14</td>
<td>3</td>
<td>3 Cap nut</td>
</tr>
<tr>
<td>15</td>
<td>3</td>
<td>3 Stud bolt</td>
</tr>
<tr>
<td>15a</td>
<td>3</td>
<td>3 Washer</td>
</tr>
<tr>
<td>21</td>
<td>1</td>
<td>1 Thrower</td>
</tr>
<tr>
<td>31</td>
<td>1-2</td>
<td>1 Shims, 0.1 mm</td>
</tr>
<tr>
<td>32</td>
<td>1</td>
<td>1 Washer for impeller screw</td>
</tr>
<tr>
<td>33</td>
<td>1</td>
<td>1 Impeller nut</td>
</tr>
<tr>
<td>34</td>
<td>□</td>
<td>1 O-ring, EPDM (Standard)</td>
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</tbody>
</table>
7 Parts list and service kits

It is important to observe the technical data during installation, operation and maintenance.
Inform personnel about the technical data.

7.3 MR - Motor dependent parts
It is important to observe the technical data during installation, operation and maintenance.
Inform personnel about the technical data.

<table>
<thead>
<tr>
<th>Pos.</th>
<th>Qty</th>
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<tbody>
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<td>Motor ABB</td>
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<tr>
<td>2a</td>
<td>2</td>
<td>Bracket cover</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>Shaft</td>
</tr>
<tr>
<td>4</td>
<td>2</td>
<td>Screw</td>
</tr>
<tr>
<td>4a</td>
<td>1</td>
<td>Compression ring</td>
</tr>
<tr>
<td>4b</td>
<td>1</td>
<td>Compression ring</td>
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<tr>
<td>5</td>
<td>6</td>
<td>Screw</td>
</tr>
<tr>
<td>5a</td>
<td>6</td>
<td>Washer</td>
</tr>
<tr>
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<td>1</td>
<td>Support bar, right</td>
</tr>
<tr>
<td>6b</td>
<td>1</td>
<td>Support bar, left</td>
</tr>
<tr>
<td>7</td>
<td>1</td>
<td>Shroud complete</td>
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<tr>
<td>7a</td>
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<td>Edge list</td>
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<tr>
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<td>4</td>
<td>Key</td>
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<tr>
<td>18</td>
<td>4</td>
<td>Legs</td>
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<td>19</td>
<td>4</td>
<td>Screw</td>
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<tr>
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<td>4</td>
<td>Nut</td>
</tr>
<tr>
<td>22</td>
<td>4</td>
<td>Nut</td>
</tr>
<tr>
<td>23</td>
<td>4</td>
<td>Screw</td>
</tr>
<tr>
<td>23a</td>
<td>4</td>
<td>Washer</td>
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<tr>
<td>40</td>
<td>2</td>
<td>Screw</td>
</tr>
<tr>
<td>41</td>
<td>2</td>
<td>Spring washer</td>
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<tr>
<td>43</td>
<td>4</td>
<td>Screw</td>
</tr>
<tr>
<td>44</td>
<td>4</td>
<td>Distance sleeve</td>
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<td>45</td>
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<td>Screw</td>
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<tr>
<td>46</td>
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<td>Washer</td>
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<tr>
<td>49</td>
<td>4</td>
<td>Spring washer</td>
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<td>Nut</td>
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<td>Screw</td>
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<tr>
<td>53</td>
<td>4</td>
<td>Spring washer</td>
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</tbody>
</table>
It is important to observe the technical data during installation, operation and maintenance. Inform personnel about the technical data.

7 Parts list and service kits

7.4 MR - Shaft seal
## Parts list and service kits

It is important to observe the technical data during installation, operation and maintenance.
Inform personnel about the technical data.

### Parts list

<table>
<thead>
<tr>
<th>Pos.</th>
<th>Qty</th>
<th>Denomination</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td></td>
<td>Spanner for stationary seal ring</td>
</tr>
<tr>
<td>1</td>
<td></td>
<td>Key for hexagonal socket</td>
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<tr>
<td>1</td>
<td></td>
<td>Impeller tool</td>
</tr>
<tr>
<td>1</td>
<td></td>
<td>Shaft seal tool</td>
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<tr>
<td></td>
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<td>Shaft seal</td>
</tr>
<tr>
<td>24</td>
<td></td>
<td>Spring</td>
</tr>
<tr>
<td>25</td>
<td></td>
<td>Space ring</td>
</tr>
<tr>
<td>26</td>
<td></td>
<td>Washer</td>
</tr>
<tr>
<td>27</td>
<td></td>
<td>O-ring</td>
</tr>
<tr>
<td>28</td>
<td></td>
<td>Rotating seal ring</td>
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<tr>
<td>29</td>
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<td>Stationary seal ring</td>
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<td>30</td>
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### Service kits

<table>
<thead>
<tr>
<th>Denomination</th>
<th>MR-166S</th>
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<th>MR-300</th>
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<tbody>
<tr>
<td>Service kit, EPDM</td>
<td>9611921078 9611921081 9611921084</td>
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<td>Service kit, NBR</td>
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<tr>
<td>Service kit, FPM</td>
<td>9611921080 9611921083 9611921086</td>
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</tr>
</tbody>
</table>

Parts marked with □ are included in the service kits.
Recommended spare parts: Service kits.
(900692/2)
How to contact Alfa Laval
Contact details for all countries are continually updated on our website. Please visit www.alfalaval.com to access the information directly.