



Sanitary, Low-Flow Cleaning

Alfa Laval TJ SaniMagnum Rotary Spray Head

Application

The Toftejorg SaniMagnum is an efficient replacement for traditional static spray balls as it uses low volumes of liquid at low pressure. The device, particularly well-suited to sanitary applications, can be used in tanks ranging from 1,300 to 13,000 US gallons.

Working principle

The flow of the cleaning media causes the head of the Toftejorg SaniMagnum to rotate, with fan jets laying out a swirling pattern throughout the vessel. This generates a vibrating impact and cascading flow that covers all internal surfaces of the tank or reactor. The device's self-cleaning feature is achieved by directing the cleaning media through the rotating bearing track and onto the neck of the elongated head.



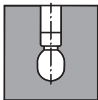
TECHNICAL DATA

Lubricant: Self-lubricating with the cleaning fluid
 Wetting radius: Max. 10 ft
 Impact cleaning radius: Max. effective 6 ft

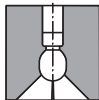
Pressure

Working pressure: 14.5-44 PSI
 Recommended pressure: 29 PSI

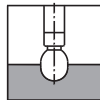
Spray Pattern



360°



270° up



180° down

Standard Design

As standard documentation, the Toftejorg SaniMagnum can be supplied with a "Declaration of Conformity" for material specifications or 3.1 certification for metallic parts. Conformity of Declaration ATEX directive 94/9/EC available on request. The device is available in hastelloy C22 (balls in hastelloy C276) with 3.1 certification for metallic parts. ATEX approved, Category 1 for installation in zone 0/20.

Certificates

2.2 material certificate, Q-doc, Q-doc incl. FAT & SAT and ATEX.

PHYSICAL DATA

Materials

Inlet connections/Head: 316L (UNS S31603)
 Bearing race parts: Duplex steel (UNS S31803)
 Balls: 316L (UNS S31603) /PTFE*
 Clip parts 316
 * FDA compliance 21CFR§177

Standard Surface finish:

exterior: Ra 32µin
 internal: Ra 32µin

Improved Surface finish:

exterior + Electro polished: Ra 20µin
 internal + Electro polished: Ra 32µin

Temperature

Max. working temperature: 203°F
 Max. ambient temperature: 284°F

Weight

Thread and clip-on: 1.48 lbs
 On pipe: 2.14/3.35 lbs

Connections

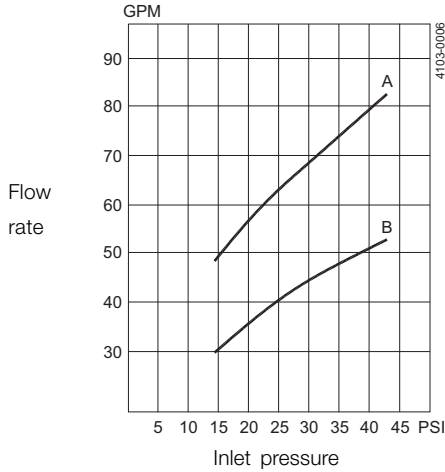
- Thread: 1 1/4" or 1 1/2" Rp (BSP) or NPT
- Weld-on: 1 1/2" or 2" ISO 2037, or DN40 DIN11850-R2, or 1 1/2" or 2" BPE US
- Clip-on: 1 1/2" or 2" ISO 2037, or DN40 DIN11850-R1 or R2, or 1 1/2" or 2" BPE US

Qualification Documentation (Q-doc)

Designed for the BioPharm and Personal Care industry for qualification of hygienic Tank Cleaning Machines. Developed in accordance to the ISPE V-model and GDP, Good Documentation Practice, and includes:

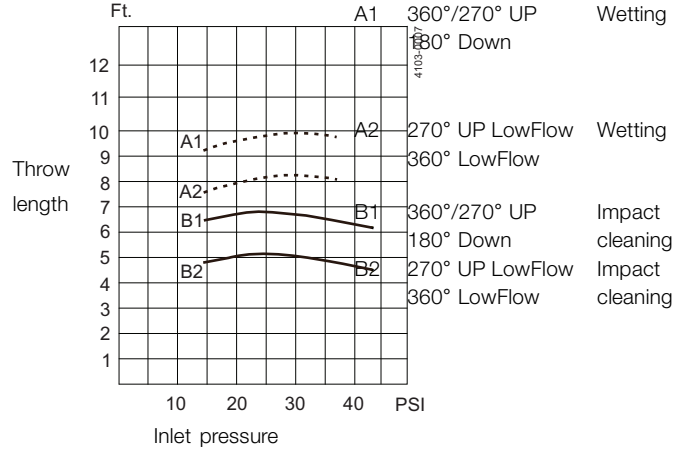
RS (Requirement Specification); DS (Design Specification incl. Traceability Matrix); FAT (Factory Acceptance Test incl. IQ & OQ); 3.1 and USP Class VI Certificates; FDA Declaration of Conformity; TSE Declaration; QC Declaration of Conformity; SAT (Site Acceptance Test Protocol incl. IQ & OQ) for End-User Execution.

Flow Rate



A: 360°/270° UP
 B: 360°
 LowFlow/270°UP
 LowFlow/180° Down

Cleaning radius



For Clip-on models, the flow rate is increased by approx. 1.96 yard³/h

Dimensions (inch)

| TH | ID | OD x t |
|------------|-------------|--------------------------------|
| 1 1/4" BSP | 1 1/2" | ø1.51 inch |
| 1 1/4" NPT | 2" | ø2.02 inch |
| 1 1/2" BSP | DIN Range 1 | ø1.59 inch |
| 1 1/2" NPT | DIN Range 2 | ø1.63 inch |
| | | ISO ø1.50 x 0.047 inch |
| | | BPE US ø1.5 x 0.065 inch |
| | | BPE US ø2 x 0.065 inch |
| | | DIN Range 1 ø1.57 x 0.039 inch |
| | | DIN Range 2 ø1.61 x 0.059 inch |

| Type | A | B | C | E | F | G |
|---------|----------------------|-------|------|------|------|--------|
| Tread | 5.12 | ø2.56 | 1.73 | x | | |
| Clip-on | 6.18 | ø2.56 | | 0.39 | 0.59 | ø0.165 |
| Weld-on | 6.18 / 19.68 / 39.37 | ø2.56 | | | | |



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