

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version	Revision Date:	SDS Number:	Date of last issue: 27.01.2017
1.2	04.01.2022	400001008934	Date of first issue: 15.12.2015

Print Date 15.12.2022

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : ARALDITE® 64-1

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Adhesives and/or sealants

#### 1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA  
Address : Everslaan 45  
3078 Everberg  
Belgium  
Telephone : +41 61 299 20 41  
Telefax : +41 61 299 20 40  
E-mail address of person responsible for the SDS : Global\_Product\_EHS\_AdMat@huntsman.com

#### 1.4 Emergency telephone number

Emergency telephone number : 112 Ask for Poison Information  
EUROPE: +32 35 75 1234  
France ORFILA: +33(0)145425959  
ASIA: +65 6336-6011  
China: +86 20 39377888  
+86 532 83889090  
India: + 91 22 42 87 5333  
Australia: 1800 786 152  
New Zealand: 0800 767 437  
USA: +1/800/424.9300

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 2	H225: Highly flammable liquid and vapour.
Skin corrosion, Sub-category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Germ cell mutagenicity, Category 2	H341: Suspected of causing genetic defects.
Carcinogenicity, Category 1B	H350: May cause cancer.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

Reproductive toxicity, Category 2      H361d: Suspected of damaging the unborn child.

Specific target organ toxicity - repeated exposure, Category 2      H373: May cause damage to organs through prolonged or repeated exposure.

Chronic aquatic toxicity, Category 3      H412: Harmful to aquatic life with long lasting effects.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H341 Suspected of causing genetic defects.  
H350 May cause cancer.  
H361d Suspected of damaging the unborn child.  
H373 May cause damage to organs through prolonged or repeated exposure.  
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**  
P201 Obtain special instructions before use.  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P260 Do not breathe mist or vapours.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

#### **Response:**

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.  
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.  
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

Hazardous components which must be listed on the label:

Formaldehyde, oligomeric reaction products with phenol  
toluene  
phenol  
formaldehyde

### Additional Labelling:

Restricted to professional users.

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Formaldehyde, oligomeric reaction products with phenol	9003-35-4 Polymer	Skin Sens. 1; H317	>= 30 - < 50
ethanol	64-17-5 200-578-6 603-002-00-5 01-2119457610-43	Flam. Liq. 2; H225 Eye Irrit. 2; H319	>= 20 - < 30
toluene	108-88-3 203-625-9 601-021-00-3 01-2119471310-51	Flam. Liq. 2; H225 Skin Irrit. 2; H315 Repr. 2; H361d STOT SE 3; H336 (Central nervous system) STOT RE 2; H373 Asp. Tox. 1; H304 Aquatic Chronic 3; H412	>= 10 - < 20
phenol	108-95-2 203-632-7 604-001-00-2 01-2119471329-32	Acute Tox. 3; H301 Acute Tox. 3; H331 Acute Tox. 3; H311 Skin Corr. 1B; H314	>= 3 - < 5

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

		Muta. 2; H341 STOT RE 2; H373 Aquatic Chronic 2; H411  specific concentration limit Skin Corr. 1B; H314 >= 3 % Skin Irrit. 2; H315 1 - < 3 % Eye Irrit. 2; H319 1 - < 3 %	
methanol	67-56-1 200-659-6 603-001-00-X 01-2119433307-44	Flam. Liq. 2; H225 Acute Tox. 3; H301 Acute Tox. 3; H331 Acute Tox. 3; H311 STOT SE 1; H370  specific concentration limit STOT SE 1; H370 >= 10 % STOT SE 2; H371 3 - < 10 %	>= 1 - < 3
formaldehyde	50-00-0 200-001-8 605-001-00-5 01-2119488953-20	Acute Tox. 3; H301 Acute Tox. 3; H331 Acute Tox. 3; H311 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 Muta. 2; H341 Carc. 1B; H350  specific concentration limit Skin Corr. 1B; H314 >= 25 % Skin Irrit. 2; H315 5 - < 25 % Eye Irrit. 2; H319 5 - < 25 % STOT SE 3; H335 >= 5 % Skin Sens. 1; H317 >= 0,2 %	>= 0,2 - < 1

For explanation of abbreviations see section 16.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version	Revision Date:	SDS Number:	Date of last issue:
1.2	04.01.2022	400001008934	27.01.2017
			Date of first issue: 15.12.2015

Print Date 15.12.2022

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.  
Treat symptomatically.  
Get medical attention if symptoms occur.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing  
If potential for exposure exists refer to Section 8 for specific personal protective equipment.  
Avoid inhalation, ingestion and contact with skin and eyes.  
No action shall be taken involving any personal risk or without suitable training.  
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- If inhaled : Consult a physician after significant exposure.  
If inhaled, remove to fresh air.  
Get medical attention if symptoms occur.
- In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.  
If on skin, rinse well with water.  
If on clothes, remove clothes.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.  
Do NOT induce vomiting.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.  
Take victim immediately to hospital.

#### 4.2 Most important symptoms and effects, both acute and delayed

None known.

#### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version	Revision Date:	SDS Number:	Date of last issue: 27.01.2017
1.2	04.01.2022	400001008934	Date of first issue: 15.12.2015

Print Date 15.12.2022

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

Suitable extinguishing media : Water spray  
Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical

Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire

#### 5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : Carbon oxides

#### 5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.  
For safety reasons in case of fire, cans should be stored separately in closed containments.  
Use a water spray to cool fully closed containers.

### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Ensure adequate ventilation.  
Remove all sources of ignition.  
Evacuate personnel to safe areas.  
Refer to protective measures listed in sections 7 and 8.  
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

#### 6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version	Revision Date:	SDS Number:	Date of last issue:
1.2	04.01.2022	400001008934	27.01.2017
			Date of first issue: 15.12.2015

Print Date 15.12.2022

respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

### 6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.  
Do not breathe vapours/dust.  
Avoid exposure - obtain special instructions before use.  
Avoid contact with skin and eyes.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Take precautionary measures against static discharges.  
Open drum carefully as content may be under pressure.  
To avoid spills during handling keep bottle on a metal tray.  
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage : 2 - 40 °C

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

temperature

Further information on storage stability : Stable under normal conditions.

### 7.3 Specific end use(s)

Specific use(s) : No data available

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
ethanol	64-17-5	NGV	500 ppm 1 000 mg/m <sup>3</sup>	SE AFS
		KGV	1 000 ppm 1 900 mg/m <sup>3</sup>	SE AFS
Further information	Indicative short term limit value shall be used as a recommended maximum value and should not be exceeded			
toluene	108-88-3	TWA	50 ppm 192 mg/m <sup>3</sup>	2006/15/EC
Further information	Indicative, Identifies the possibility of significant uptake through the skin			
		STEL	100 ppm 384 mg/m <sup>3</sup>	2006/15/EC
Further information	Indicative, Identifies the possibility of significant uptake through the skin			
		NGV	50 ppm 192 mg/m <sup>3</sup>	SE AFS
Further information	Substance can be easily absorbed through the skin.			
		KGV	100 ppm 384 mg/m <sup>3</sup>	SE AFS
Further information	Substance can be easily absorbed through the skin.			
phenol	108-95-2	TWA	2 ppm 8 mg/m <sup>3</sup>	2009/161/EU
Further information	Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	4 ppm 16 mg/m <sup>3</sup>	2009/161/EU
Further information	Identifies the possibility of significant uptake through the skin, Indicative			
		NGV	1 ppm 4 mg/m <sup>3</sup>	SE AFS
Further information	Substance can be easily absorbed through the skin.			
		KGV	4 ppm 16 mg/m <sup>3</sup>	SE AFS
Further information	Substance can be easily absorbed through the skin.			
methanol	67-56-1	TWA	200 ppm 260 mg/m <sup>3</sup>	2006/15/EC
Further information	Indicative, Identifies the possibility of significant uptake through the skin			
		NGV	200 ppm 250 mg/m <sup>3</sup>	SE AFS



# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

# HUNTSMAN

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

Further information	Substance can be easily absorbed through the skin.			
		KGV	250 ppm 350 mg/m3	SE AFS
Further information	Indicative short term limit value shall be used as a recommended maximum value and should not be exceeded, Substance can be easily absorbed through the skin.			
formaldehyde	50-00-0	NGV	0,3 ppm 0,37 mg/m3	SE AFS
Further information	Substance can be easily absorbed through the skin., Substance is carcinogenic., Substance is sensitizing.			
		KGV	0,6 ppm 0,74 mg/m3	SE AFS
Further information	Substance can be easily absorbed through the skin., Substance is carcinogenic., Substance is sensitizing.			
		STEL	0,6 ppm 0,74 mg/m3	2004/37/EC
Further information	Dermal sensitisation, Carcinogens or mutagens			
		TWA	0,3 ppm 0,37 mg/m3	2004/37/EC
Further information	Dermal sensitisation, Carcinogens or mutagens			

### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
ethanol	Consumers	Inhalation	Long-term systemic effects	950 mg/m3
	Consumers	Dermal	Short-term exposure, Local effects	950 mg/m3
	Consumers	Inhalation	Long-term systemic effects	114 mg/m3
	Consumers	Oral	Long-term systemic effects	87 mg/kg
	Consumers	Dermal	Long-term systemic effects	206 mg/kg bw/day
	Workers	Inhalation	Short-term exposure, Local effects	1900 mg/m3
	Workers	Inhalation	Short-term exposure, Local effects	950 mg/m3
methanol	Workers	Dermal	Long-term systemic effects	343 mg/kg bw/day
	Workers	Dermal	Systemic effects, Long-term exposure	40 mg/kg bw/day
	Workers	Inhalation	Systemic effects, Long-term exposure	260 mg/m3
	Workers	Inhalation	Local effects, Long-term exposure	260 mg/m3
	Workers	Dermal	Systemic effects, Short-term exposure	40 mg/kg bw/day
	Workers	Inhalation	Systemic effects, Short-term exposure	260 mg/m3
	Workers	Inhalation	Local effects, Short-term exposure	260 mg/m3
	Consumers	Dermal	Systemic effects, Long-term exposure	8 mg/kg bw/day

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version  
1.2

Revision Date:  
04.01.2022

SDS Number:  
400001008934

Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

	Consumers	Inhalation	Systemic effects, Long-term exposure	50 mg/m <sup>3</sup>
	Consumers	Oral	Systemic effects, Long-term exposure	8 mg/kg bw/day
	Consumers	Inhalation	Local effects, Long- term exposure	50 mg/m <sup>3</sup>
	Consumers	Inhalation	Systemic effects, Short-term exposure	50 mg/m <sup>3</sup>
	Consumers	Inhalation	Local effects, Short- term exposure	50 mg/m <sup>3</sup>
	Consumers	Dermal	Systemic effects, Short-term exposure	8 mg/kg bw/day
	Consumers	Oral	Systemic effects, Short-term exposure	8 mg/kg bw/day
phenol	Workers	Inhalation	Long-term systemic effects	8 mg/m <sup>3</sup>
	Workers	Inhalation	Acute local effects	16 mg/m <sup>3</sup>
	Workers	Dermal	Long-term systemic effects	1,23 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	1,32 mg/m <sup>3</sup>
	Consumers	Dermal	Long-term systemic effects	0,4 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0,4 mg/kg bw/day
toluene	Indirect exposure to humans via the environment	Inhalation	Acute systemic effects	384 mg/m <sup>3</sup>
	Workers	Inhalation	Long-term systemic effects	192 mg/m <sup>3</sup>
	Workers	Inhalation	Long-term local effects	192 mg/m <sup>3</sup>
	Workers	Inhalation	Acute local effects	384 mg/m <sup>3</sup>
	Workers	Inhalation	Acute systemic effects	384 mg/m <sup>3</sup>
	Workers	Dermal	Long-term systemic effects	384 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	56,5 mg/m <sup>3</sup>
	Consumers	Inhalation	Acute systemic effects	226 mg/m <sup>3</sup>
	Consumers	Inhalation	Long-term local effects	56,5 mg/m <sup>3</sup>
	Consumers	Inhalation	Acute local effects	226 mg/m <sup>3</sup>
	Consumers	Dermal	Long-term systemic effects	226 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	8,13 mg/kg bw/day

### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
ethanol	Fresh water	0,96 mg/l

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version  
1.2

Revision Date:  
04.01.2022

SDS Number:  
400001008934

Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

	Marine water	0,79 mg/l
	Intermittent use/release	2,75 mg/l
	Sewage treatment plant	580 mg/l
	Fresh water sediment	3,6 mg/kg
	Soil	0,63 mg/kg dry weight (d.w.)
	Oral	0,72 mg/kg
	Marine sediment	2,9 mg/kg dry weight (d.w.)
methanol	Fresh water	154 mg/l
	Remarks:Assessment Factors	
	Marine water	15,4 mg/l
	Remarks:Assessment Factors	
	Freshwater - intermittent	1540 mg/l
	Remarks:Assessment Factors	
	Sediment	570,4 mg/kg
	Remarks:Equilibrium method	
	Secondary Poisoning	
	Sewage treatment plant	100 mg/l
	Remarks:Assessment Factors	
	Soil	23,5 mg/kg
	Remarks:Equilibrium method	
phenol	Fresh water	0,0077 mg/l
	Marine water	0,0008 mg/l
	Freshwater - intermittent	0,031 mg/l
	Sewage treatment plant	2,1 mg/l
	Fresh water sediment	0,0915 mg/kg dry weight (d.w.)
	Marine sediment	0,0092 mg/kg dry weight (d.w.)
	Soil	0,136 mg/kg dry weight (d.w.)
toluene	Fresh water	0,68 mg/l
	Marine water	0,68 mg/l
	Freshwater - intermittent	0,68 mg/l
	Sewage treatment plant	13,61 mg/l
	Fresh water sediment	16,39 mg/kg
	Remarks:Equilibrium method	
	Marine sediment	16,39 mg/kg
	Remarks:Equilibrium method	
	Soil	2,89 mg/kg
	Remarks:Equilibrium method	

### 8.2 Exposure controls

#### Personal protective equipment

Eye protection : Eye wash bottle with pure water  
Tightly fitting safety goggles  
Wear face-shield and protective suit for abnormal processing problems.

#### Hand protection

Material : butyl-rubber  
Break through time : > 8 h

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version	Revision Date:	SDS Number:	Date of last issue: 27.01.2017
1.2	04.01.2022	400001008934	Date of first issue: 15.12.2015

Print Date 15.12.2022

Material : Ethyl Vinyl Alcohol Laminate (EVAL)  
Break through time : > 8 h

Material : Nitrile rubber  
Break through time : 10 - 480 min

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Physical state : liquid

Colour : brown

Odour : No data is available on the product itself.

Odour Threshold : No data is available on the product itself.

pH : substance/mixture is non-soluble (in water)

Melting point/freezing point : No data is available on the product itself.

Boiling point : > 125 °C

Flash point : 4 °C(1 013 hPa)  
Method: ISO 2719, closed cup

Flammability (solid, gas) : No data is available on the product itself.

Upper explosion limit / Upper flammability limit : No data is available on the product itself.

Lower explosion limit / Lower flammability limit : No data is available on the product itself.

Vapour pressure : No data is available on the product itself.

Relative vapour density : No data is available on the product itself.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version	Revision Date:	SDS Number:	Date of last issue: 27.01.2017
1.2	04.01.2022	400001008934	Date of first issue: 15.12.2015

Print Date 15.12.2022

Relative density : No data is available on the product itself.

Density : 1 g/cm<sup>3</sup> (25 °C)

Solubility(ies)  
Water solubility : insoluble (20 °C)

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-octanol/water : No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : > 200 °C

Viscosity  
Viscosity, dynamic : 1 500 - 3 000 mPa.s (25 °C)

Viscosity, kinematic : > 20,5 mm<sup>2</sup>/s (40 °C)  
Method: estimated

### 9.2 Other information

No data available

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

Stable under normal conditions.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Vapours may form explosive mixture with air.

### 10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

### 10.5 Incompatible materials

Materials to avoid : Strong acids  
Strong bases  
Strong oxidizing agents

### 10.6 Hazardous decomposition products

Hazardous decomposition products : carbon monoxide  
carbon dioxide  
Nitrogen oxides (NO<sub>x</sub>)

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version	Revision Date:	SDS Number:	Date of last issue: 27.01.2017
1.2	04.01.2022	400001008934	Date of first issue: 15.12.2015

Print Date 15.12.2022

### SECTION 11: Toxicological information

#### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

##### Acute toxicity

###### Product:

Acute oral toxicity : Acute toxicity estimate: > 2 000 mg/kg  
Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: > 20 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour  
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2 000 mg/kg  
Method: Calculation method

###### Components:

##### **Formaldehyde, oligomeric reaction products with phenol:**

Acute oral toxicity : LD50 (Rat): > 5 000 mg/kg

Acute dermal toxicity : LD50 (Rat): > 2 000 mg/kg  
Assessment: The substance or mixture has no acute dermal toxicity

##### **ethanol:**

Acute oral toxicity : LD50 (Rat, male and female): 10 470 mg/kg  
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50 (Rat, male and female): 116,9 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour  
Method: OECD Test Guideline 403

LC50 (Rat): 95,6 - 125 mg/l  
Exposure time: 4 h  
Method: OECD Test Guideline 403

Acute dermal toxicity : LD50 (Rabbit): > 2 000 mg/kg  
Method: OECD Test Guideline 402

##### **toluene:**

Acute oral toxicity : LD50 (Rat, male): 5 580 mg/kg  
Method: Directive 67/548/EEC, Annex V, B.1.  
Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : LC50 (Rat, male and female): 28,1 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour  
Method: OECD Test Guideline 403

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version	Revision Date:	SDS Number:	Date of last issue:
1.2	04.01.2022	400001008934	27.01.2017
			Date of first issue: 15.12.2015

Print Date 15.12.2022

GLP: no  
Assessment: The substance or mixture has no acute inhalation toxicity

Acute dermal toxicity : LD50 (Rabbit): > 5 000 mg/kg  
Assessment: The substance or mixture has no acute dermal toxicity

### phenol:

Acute oral toxicity : LD50 (Rat, male and female): 340 - 540 mg/kg  
Method: OECD Test Guideline 401  
Assessment: The component/mixture is moderately toxic after single ingestion.

Acute inhalation toxicity : LC50 (Rat, female): > 900 mg/m<sup>3</sup>  
Exposure time: 8 h  
Test atmosphere: dust/mist  
Method: OECD Test Guideline 403

Acute dermal toxicity : LD50 (Rat, female): 660 mg/kg  
Method: OECD Test Guideline 402  
Assessment: The component/mixture is toxic after single contact with skin.

### methanol:

Acute oral toxicity : LD50 (Rat): 5 628 mg/kg  
Assessment: The component/mixture is toxic after single ingestion.

Acute inhalation toxicity : LC50 (Rat, male and female): 128,2 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour  
Method: Other guidelines  
Assessment: The component/mixture is toxic after short term inhalation.

Acute dermal toxicity : LD50 (Rabbit): 15 800 mg/kg  
Assessment: The component/mixture is toxic after single contact with skin.

### formaldehyde:

Acute oral toxicity : LD50 (Rat, male): 800 mg/kg  
Method: OECD Test Guideline 401  
Assessment: The component/mixture is toxic after single ingestion.

LD50 (Rat, male): 460 - 830 mg/kg  
Method: OECD Test Guideline 401  
Assessment: The component/mixture is toxic after single ingestion.

Acute inhalation toxicity : LC50 (Rat): 0,35 mg/l  
Exposure time: 4 h

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

Test atmosphere: vapour  
Assessment: The component/mixture is toxic after short term inhalation.

Acute dermal toxicity : LD50 (Rabbit): 270 mg/kg  
Assessment: The component/mixture is toxic after single contact with skin.

### Skin corrosion/irritation

#### Components:

##### **ethanol:**

Species : Rabbit  
Assessment : No skin irritation  
Method : OECD Test Guideline 404  
Result : No skin irritation

##### **toluene:**

Species : Rabbit  
Assessment : Irritating to skin.  
Method : Directive 67/548/EEC, Annex V, B.4.  
Result : Skin irritation  
GLP : yes

##### **phenol:**

Species : Rabbit  
Method : OECD Test Guideline 404  
Result : Causes burns.

##### **methanol:**

Species : Rabbit  
Assessment : No skin irritation  
Method : Other guidelines  
Result : No skin irritation

##### **formaldehyde:**

Species : Rabbit  
Assessment : Causes burns.  
Method : OECD Test Guideline 404  
Result : Corrosive after 3 minutes to 1 hour of exposure

### Serious eye damage/eye irritation

#### Components:

##### **ethanol:**

Species : Rabbit  
Assessment : Mild eye irritant  
Method : OECD Test Guideline 405  
Result : Mild eye irritant



# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

### toluene:

Species : Rabbit  
Method : OECD Test Guideline 405  
Result : No eye irritation  
GLP : yes

### phenol:

Species : Rabbit  
Method : OECD Test Guideline 405  
Result : Risk of serious damage to eyes.

### methanol:

Species : Rabbit  
Result : No eye irritation

### formaldehyde:

Species : Rat  
Assessment : Risk of serious damage to eyes.  
Result : Corrosive

## Respiratory or skin sensitisation

### Components:

#### Formaldehyde, oligomeric reaction products with phenol:

Exposure routes : Skin  
Species : Humans  
Assessment : May cause sensitisation by skin contact.  
Result : May cause sensitisation by skin contact.

### toluene:

Test Type : Maximisation Test  
Exposure routes : Skin  
Species : Guinea pig  
Assessment : Did not cause sensitisation on laboratory animals.  
Method : Directive 67/548/EEC, Annex V, B.6.  
Result : Did not cause sensitisation on laboratory animals.

### phenol:

Exposure routes : Skin  
Species : Guinea pig  
Method : OECD Test Guideline 406  
Result : Does not cause skin sensitisation.

### methanol:

Exposure routes : Skin  
Species : Guinea pig  
Method : OECD Test Guideline 406  
Result : Does not cause skin sensitisation.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

### formaldehyde:

Exposure routes : Skin  
Species : Guinea pig  
Method : OECD Test Guideline 406  
Result : May cause sensitisation by skin contact.  
  
Assessment : May cause sensitisation by skin contact.

### Germ cell mutagenicity

#### Components:

#### ethanol:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test  
Test system: mouse lymphoma cells  
Concentration: 33.99 mg/ml  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 476  
Result: negative  
  
Test Type: reverse mutation assay  
Test system: Salmonella typhimurium  
Concentration: 10 mg/plate  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 471  
Result: negative

#### toluene:

Genotoxicity in vitro : Test Type: gene mutation test  
Test system: mouse lymphoma cells  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 476  
Result: negative  
  
Test Type: reverse mutation assay  
Test system: Salmonella typhimurium  
Metabolic activation: with and without metabolic activation  
Method: Regulation (EC) No. 440/2008, Annex, B.13/14  
(Ames test)  
Result: negative  
  
Genotoxicity in vivo : Test Type: in vivo assay  
Species: Rat  
Cell type: Bone marrow  
Application Route: Intraperitoneal injection  
Dose: 0.025, 0.082, 0.247 mL/kg  
Result: negative

#### phenol:

Germ cell mutagenicity-  
Assessment : In vitro tests showed mutagenic effects

#### methanol:

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

Genotoxicity in vitro : Concentration: 15.8 - 63.3 mg/ml  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 476  
Result: negative

Concentration: 5 - 5000 ug/plate  
Metabolic activation: with and without metabolic activation  
Method: OECD Test Guideline 471  
Result: negative

Concentration: ca 40 mg/ml  
Metabolic activation: negative  
Result: negative

Genotoxicity in vivo : Application Route: Intraperitoneal injection  
Dose: 1920 - 4480 mg/kg  
Method: OECD Test Guideline 474  
Result: negative

### **formaldehyde:**

Genotoxicity in vitro : Result: positive

Concentration: 60 ug/plate  
Metabolic activation: negative  
Method: OECD Test Guideline 471  
Result: positive

Genotoxicity in vivo : Cell type: Germ + somatic  
Result: Positive results were obtained in some in vivo tests.

Germ cell mutagenicity-Assessment : Positive result(s) from in vivo non-mammalian somatic cell mutagenicity tests, supported by positive results from in vitro mutagenicity assays.

### **Carcinogenicity**

#### **Components:**

##### **ethanol:**

Species : Rat  
NOAEL : > 3 000 mg/kg body weight  
Method : OECD Test Guideline 451

##### **toluene:**

Species : Rat, male and female  
Application Route : Inhalation  
Exposure time : 103 weeks  
Dose : 0, 2261, 4522 mg/m<sup>3</sup>  
Frequency of Treatment : 6.5 hour  
NOAEL : 4 522 mg/m<sup>3</sup>  
Method : OECD Test Guideline 453  
Result : negative  
Target Organs : Respiratory Tract, Kidney  
GLP : yes

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

Species : Rat, male and female  
Application Route : inhalation (vapour)  
Exposure time : 103 weeks  
Dose : 0, 113, 377, 1131 mg/m<sup>3</sup>  
Frequency of Treatment : 6.5 hour  
NOAEL : 1 131 mg/m<sup>3</sup>  
Method : OECD Test Guideline 453  
Result : negative  
GLP : yes

### phenol:

Species : Mouse, male and female  
Application Route : Oral  
Exposure time : 103 weeks  
Dose : 5000 ppm  
Method : OECD Test Guideline 451  
Result : negative

### methanol:

Species : Rat, male and female  
Application Route : Inhalation  
Exposure time : 24 month(s)  
Dose : >= 1300 mg/m<sup>3</sup>  
Frequency of Treatment : 20 hour  
Method : OECD Test Guideline 453  
Result : negative

Species : Mouse, male and female  
Application Route : Inhalation  
Exposure time : 18 month(s)  
Dose : 13 - 1300 mg/m<sup>3</sup>  
Frequency of Treatment : 19 hour  
Method : OECD Test Guideline 453  
Result : negative

### formaldehyde:

Species : Rat, male  
Application Route : Inhalation  
Exposure time : 24 month(s)  
Dose : 6 ppm  
Frequency of Treatment : 6 hour  
Result : positive

Carcinogenicity - Assessment : Sufficient evidence of carcinogenicity in inhalation studies with animals

### Reproductive toxicity

#### Components:

#### ethanol:

Effects on fertility :

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

Species: Rat  
General Toxicity - Parent: NOAEL: 5 200 mg/kg body weight

Effects on foetal development : Species: Mouse, male and female  
Application Route: Oral  
Result: Teratogenic effects

### toluene:

Effects on fertility : Test Type: Two-generation study  
Species: Rat, male and female  
Application Route: inhalation (vapour)  
Dose: 0, 375, 1875, 7500 mg/m<sup>3</sup>  
Frequency of Treatment: 7 days/week  
General Toxicity - Parent: NOAEL: 1,875 mg/l  
General Toxicity F1: NOAEL: 1,875 mg/l  
General Toxicity F2: NOAEC: 1,875 mg/l  
Symptoms: Reduced foetal weight  
Method: OECD Test Guideline 416  
GLP: yes

Effects on foetal development : Species: Rat, female  
Application Route: inhalation (vapour)  
Duration of Single Treatment: 13 d  
General Toxicity Maternal: NOAEL: 2 261 mg/m<sup>3</sup>  
Developmental Toxicity: NOAEC: 2 261 mg/m<sup>3</sup>  
Method: Other guidelines

Test Type: Pre-natal  
Species: Rabbit, female  
Application Route: inhalation (vapour)  
Duration of Single Treatment: 13 d  
General Toxicity Maternal: NOAEC: 1 884 mg/m<sup>3</sup>  
Developmental Toxicity: NOAEC: 1 884 mg/m<sup>3</sup>  
Method: OECD Test Guideline 414  
GLP: yes

Application Route: inhalation (vapour)  
Duration of Single Treatment: 10 d  
General Toxicity Maternal: NOAEC: 2 812 mg/m<sup>3</sup>  
Developmental Toxicity: NOAEC: 2 812 mg/m<sup>3</sup>  
Method: Inhalation Developmental Toxicity Screen  
GLP: yes

Reproductive toxicity - Assessment : Suspected of damaging fertility or the unborn child., Some evidence of adverse effects on sexual function and fertility, and/or on development, based on animal experiments.

### phenol:

Effects on fertility : Species: Rat, male and female  
Application Route: Oral  
Method: OECD Test Guideline 416  
Remarks: No significant adverse effects were reported

Species: Mouse, female

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

Application Route: Oral

Effects on foetal development : Species: Rat, female  
Application Route: Oral  
General Toxicity Maternal: NOAEL: 60 mg/kg body weight  
Method: OECD Test Guideline 414  
Result: No teratogenic effects

### methanol:

Effects on fertility : Species: Rat, male and female  
Application Route: Inhalation  
Method: OECD Test Guideline 416  
Result: negative

Species: Monkey, female  
Application Route: Inhalation  
Result: negative

Species: Mouse, male  
Application Route: Oral  
Result: negative

Effects on foetal development : Species: Monkey  
Application Route: Inhalation  
General Toxicity Maternal: NOAEL: 2 390 mg/m<sup>3</sup>  
Result: No teratogenic effects

### STOT - single exposure

#### Components:

#### toluene:

Exposure routes : inhalation (vapour)  
Target Organs : Central nervous system  
Assessment : May cause drowsiness or dizziness.

#### phenol:

Exposure routes : Inhalation  
Target Organs : Narcotic effects  
Assessment : The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with narcotic effects.

#### methanol:

Target Organs : Bladder, Blood, Central nervous system, Eyes, Kidney, Liver, Nervous system, spleen  
Assessment : The substance or mixture is classified as specific target organ toxicant, single exposure, category 1.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

### STOT - repeated exposure

#### Components:

##### **toluene:**

Exposure routes : inhalation (vapour)  
Target Organs : Neurological effects  
Assessment : May cause damage to organs through prolonged or repeated exposure.

##### **phenol:**

Target Organs : Central nervous system  
Assessment : May cause damage to organs through prolonged or repeated exposure.

### Repeated dose toxicity

#### Components:

##### **ethanol:**

Species : Rat, male  
NOAEL : 1,28 g/kg  
Application Route : Ingestion  
Exposure time : 14 Weeks  
Number of exposures : 7 d  
Method : Subchronic toxicity

##### **toluene:**

Species : Rat, male and female  
NOAEL : 1131 mg/m<sup>3</sup>  
Application Route : inhalation (vapour)  
Test atmosphere : vapour  
Exposure time : 103 weeks 6 h  
Number of exposures : 5 days/week  
Dose : 0, 113, 377 or 1131 mg/m<sup>3</sup>  
Method : OECD Test Guideline 453

Species : Mouse, male and female  
NOAEL : 625 mg/kg  
Application Route : Ingestion  
Exposure time : 13 Weeks  
Number of exposures : 5 days/week  
Method : Subchronic toxicity

Species : Rat, male and female  
NOAEL : 625 mg/kg  
LOAEL : 1 250 mg/kg  
Application Route : Oral  
Exposure time : 90 d  
Number of exposures : 5 days/week  
Dose : 312, 625, 1250, 2500, 5000 mg/kg  
Method : Regulation (EC) No. 440/2008, Annex, B.26

Species : Mouse, male and female  
NOAEL : 625 mg/kg

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

LOAEL : 1 250 mg/kg  
Application Route : Oral  
Exposure time : 90 d  
Number of exposures : 5 days/week  
Dose : 312,625,1250,2500,5000 mg/kg  
Method : Regulation (EC) No. 440/2008, Annex, B.26

### phenol:

Species : Monkey, male  
NOEC : 1,8 mg/kg, > 19,6 mg/m<sup>3</sup>  
Application Route : Ingestion  
Test atmosphere : dust/mist  
Exposure time : 672 h  
Number of exposures : 8 h  
Method : Subacute toxicity

Species : Rabbit  
LOEL : 260 mg/kg  
Application Route : Skin contact  
Exposure time : 432 h  
Method : Subacute toxicity

Species : Rat, male and female  
NOAEL : 450 mg/kg  
Application Route : Ingestion  
Exposure time : 103 Weeks  
Number of exposures : 7 d  
Method : Chronic toxicity

### methanol:

Species : Monkey  
NOEC : 13 mg/m<sup>3</sup>  
Test atmosphere : vapour  
Exposure time : 5 040 h  
Number of exposures : 21 h

Species : Monkey, male and female  
NOEC : 6660 mg/m<sup>3</sup>  
Application Route : Ingestion  
Test atmosphere : vapour  
Exposure time : 72 h  
Number of exposures : 6 h  
Method : OECD Test Guideline 412

Species : Monkey  
NOEC : 1300 mg/m<sup>3</sup>  
Test atmosphere : vapour  
Exposure time : 1 440 h  
Number of exposures : 21 h

Species : Monkey  
LOEC : 3990 mg/m<sup>3</sup>  
Test atmosphere : vapour  
Exposure time : 480 h



# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

Number of exposures : 21 h

### **formaldehyde:**

Species : Mouse, male and female  
LOAEL : 6 ppm  
Test atmosphere : gas  
Exposure time : 2 yr  
Number of exposures : 6 h  
Method : OECD Test Guideline 453

Species : Rat, male and female  
NOAEL : 15 - 21 mg/kg  
Application Route : Ingestion  
Exposure time : 105 Weeks  
Number of exposures : 7 d  
Method : Chronic toxicity

Species : Rat, male and female  
NOAEL : 82 mg/kg/d  
Application Route : Ingestion  
Exposure time : 105 Weeks  
Number of exposures : 7 d  
Method : Chronic toxicity

### **Aspiration toxicity**

#### **Components:**

#### **toluene:**

May be fatal if swallowed and enters airways.

#### **methanol:**

May be harmful if swallowed and enters airways.

## 11.2 Information on other hazards

### **Endocrine disrupting properties**

#### **Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

### **Experience with human exposure**

No data available

### **Toxicology, Metabolism, Distribution**

No data available

### **Neurological effects**

No data available

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

### Further information

#### Product:

Remarks : Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.  
Concentrations substantially above the TLV value may cause narcotic effects.  
Solvents may degrease the skin.

#### Components:

##### **methanol:**

Remarks : Solvents may degrease the skin.

## SECTION 12: Ecological information

### 12.1 Toxicity

#### Components:

##### **ethanol:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 13 000 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia magna (Water flea)): 12 340 mg/l  
Exposure time: 48 h

Toxicity to algae/aquatic plants : EC50 (Chlorella vulgaris (Fresh water algae)): 275 mg/l  
Exposure time: 72 h  
Test Type: static test  
Test substance: Fresh water  
Method: OECD Test Guideline 201

NOEC (Lemna gibba (gibbous duckweed)): 280 mg/l  
Method: OECD Test Guideline 201

Toxicity to microorganisms : (activated sludge): 440 mg/l

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 9,6 mg/l  
Exposure time: 10 d  
Species: Daphnia magna (Water flea)  
Test Type: semi-static test  
Test substance: Fresh water

NOEC: 9,6 mg/l  
Exposure time: 7 d  
Species: Ceriodaphnia dubia (Water flea)  
Test Type: semi-static test  
Test substance: Fresh water

##### **toluene:**

Toxicity to fish : LC50 (Oncorhynchus kisutch (coho salmon)): 5,5 mg/l  
End point: mortality

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

Exposure time: 96 h  
Test Type: flow-through test  
Analytical monitoring: yes  
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates : EC50 (Ceriodaphnia dubia (Water flea)): 3,78 mg/l  
Exposure time: 48 h  
Test substance: Fresh water  
Method: Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids

Toxicity to algae/aquatic plants : EC50 (Chlorella vulgaris (Fresh water algae)): 207 mg/l  
Exposure time: 3 h  
Test Type: static test  
Test substance: Fresh water

EC50 (Chlamydomonas sp.): 134 mg/l  
Exposure time: 3 h  
Test Type: static test  
Test substance: Fresh water

Toxicity to microorganisms : EC50 (Bacteria): 84 mg/l  
Exposure time: 24 h  
Test Type: static test  
Test substance: Fresh water

Toxicity to fish (Chronic toxicity) : NOEC: 1,39 mg/l  
Exposure time: 40 d  
Species: Oncorhynchus kisutch (coho salmon)  
Test Type: flow-through test  
Analytical monitoring: yes  
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0,74 mg/l  
Exposure time: 7 d  
Species: Ceriodaphnia dubia (Water flea)  
Test substance: Fresh water  
Method: Daphnid Chronic Toxicity Test

### Ecotoxicology Assessment

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

### phenol:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 8,9 mg/l  
Exposure time: 96 h  
Test Type: flow-through test  
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 3,1 mg/l  
Exposure time: 48 h  
Test Type: static test  
Test substance: Fresh water  
Method: Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version	Revision Date:	SDS Number:	Date of last issue: 27.01.2017
1.2	04.01.2022	400001008934	Date of first issue: 15.12.2015

Print Date 15.12.2022

Toxicity to fish (Chronic toxicity) : NOEC: 0,077 mg/l  
Exposure time: 60 d  
Species: Other  
Test Type: semi-static test  
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10: 4,6 mg/l  
Exposure time: 16 d  
Species: Daphnia magna (Water flea)  
Test Type: semi-static test  
Test substance: Fresh water

### methanol:

Toxicity to fish : LC50 (Lepomis macrochirus (Bluegill sunfish)): 15 400 mg/l  
Exposure time: 96 h  
Test Type: flow-through test  
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 10 000 mg/l  
Exposure time: 48 h  
Test Type: static test  
Test substance: Fresh water  
Method: DIN 38412

Toxicity to algae/aquatic plants : ErC50 (Selenastrum capricornutum (green algae)): ca. 22 000 mg/l  
Exposure time: 96 h  
Test Type: static test  
Test substance: Fresh water  
Method: OECD Test Guideline 201

Toxicity to microorganisms : IC50 (activated sludge): > 1 000 mg/l  
Exposure time: 3 h  
Test Type: static test  
Test substance: Fresh water  
Method: OECD Test Guideline 209

### formaldehyde:

Toxicity to fish : LC50 (Other): 6,7 mg/l  
Exposure time: 96 h  
Test Type: static test  
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia pulex (Water flea)): 5,8 mg/l  
Exposure time: 48 h  
Test Type: static test  
Test substance: Fresh water  
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EgC50 (Other): 3,48 mg/l  
Exposure time: 72 h  
Test Type: static test  
Test substance: Fresh water

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version	Revision Date:	SDS Number:	Date of last issue: 27.01.2017
1.2	04.01.2022	400001008934	Date of first issue: 15.12.2015

Print Date 15.12.2022

Method: OECD Test Guideline 201

EC50 (Other): 3,48 mg/l  
Exposure time: 72 h  
Test Type: static test  
Test substance: Fresh water  
Method: OECD Test Guideline 201

Toxicity to microorganisms : EC50 (Bacteria): 34,1 mg/l  
Exposure time: 120 h  
Test Type: static test  
Test substance: Fresh water

EC50 (activated sludge): 20,4 mg/l  
Exposure time: 3 h  
Test Type: static test  
Test substance: Fresh water  
Method: OECD Test Guideline 209

### 12.2 Persistence and degradability

#### Components:

##### **ethanol:**

Biodegradability : Biodegradation: 97 %  
Method: OECD Test Guideline 301B

Biochemical Oxygen Demand (BOD) : 1.67 g/g  
Incubation time: 5 d

Chemical Oxygen Demand (COD) : 1990 mgO<sub>2</sub>/g

##### **toluene:**

Biodegradability : Test Type: aerobic  
Inoculum: Sewage (STP effluent)  
Result: Readily biodegradable.

##### **phenol:**

Biodegradability : Inoculum: activated sludge  
Concentration: 30 mg/l  
Result: Readily biodegradable.  
Biodegradation: 62 %  
Exposure time: 4,16667 d  
Method: OECD Test Guideline 301C

##### **methanol:**

Biodegradability : Inoculum: Marine water  
Result: Readily biodegradable.  
Biodegradation: 69 - 97 %  
Exposure time: 5 - 20 d

Photodegradation : Test Type: Air

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

Rate constant: 0.0093  
Degradation (direct photolysis): 50 %

### formaldehyde:

#### Biodegradability

: Inoculum: activated sludge  
Concentration: 1 360 mg/l  
Result: Readily biodegradable.  
Biodegradation: 100 %  
Exposure time: 4 d

Inoculum: activated sludge  
Concentration: 100 mg/l  
Result: Readily biodegradable.  
Biodegradation: 91 %  
Exposure time: 14 d  
Method: OECD Test Guideline 301C

Inoculum: activated sludge  
Result: Readily biodegradable.  
Biodegradation: 99,5 %  
Exposure time: 160 d  
Method: Simulation Test - Aerobic Sewage Treatment. A:  
Activated Sludge Units

Biochemical Oxygen Demand (BOD) : 0,33 - 1,07 mg/l  
Incubation time: 5 d

Chemical Oxygen Demand (COD) : 1.07 mgO<sub>2</sub>/g

### 12.3 Bioaccumulative potential

#### Components:

##### ethanol:

Bioaccumulation : Bioconcentration factor (BCF): 0,66 - 3,2

Partition coefficient: n-octanol/water : log Pow: -0,31

##### toluene:

Bioaccumulation : Species: Leuciscus idus (Golden orfe)  
Exposure time: 3 d  
Concentration: 50 µg/l  
Bioconcentration factor (BCF): 90  
Test substance: Fresh water  
Method: flow-through test

Partition coefficient: n-octanol/water : log Pow: 2,73 (20 °C)  
pH: 7

##### phenol:

Partition coefficient: n- : log Pow: 1,47 (30 °C)

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

octanol/water      pH: 3,8

### methanol:

Bioaccumulation : Species: Leuciscus idus (Golden orfe)  
Exposure time: 3 d  
Bioconcentration factor (BCF): < 10  
Test substance: Fresh water

Partition coefficient: n-octanol/water : log Pow: -0,77

### formaldehyde:

Partition coefficient: n-octanol/water : log Pow: 0,35 (25 °C)

## 12.4 Mobility in soil

### Components:

#### toluene:

Distribution among environmental compartments : Koc: 205  
Method: Calculation method

#### formaldehyde:

Distribution among environmental compartments : Koc: 15,9

## 12.5 Results of PBT and vPvB assessment

### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

## 12.6 Endocrine disrupting properties

### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher

## 12.7 Other adverse effects

### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Harmful to aquatic life with long lasting effects.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

### Components:

#### methanol:

Additional ecological information : No data available

---

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : Dispose of contents and container in accordance with all local, regional, national and international regulations.  
Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.

---

## SECTION 14: Transport information

### 14.1 UN number or ID number

ADR : UN 1866  
RID : UN 1866  
IMDG : UN 1866  
IATA : UN 1866

### 14.2 UN proper shipping name

ADR : RESIN SOLUTION  
RID : RESIN SOLUTION  
IMDG : RESIN SOLUTION  
IATA : Resin solution

### 14.3 Transport hazard class(es)

ADR : 3  
RID : 3  
IMDG : 3  
IATA : 3

### 14.4 Packing group

ADR  
Packing group : II  
Classification Code : F1  
Hazard Identification Number : 33  
Labels : 3



# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

Tunnel restriction code : (D/E)

### RID

Packing group : II  
Classification Code : F1  
Hazard Identification Number : 33  
Labels : 3

### IMDG

Packing group : II  
Labels : 3  
EmS Code : F-E, S-E

### IATA (Cargo)

Packing instruction (cargo aircraft) : 364  
Packing instruction (LQ) : Y341  
Packing group : II  
Labels : Flammable Liquids

### IATA (Passenger)

Packing instruction (passenger aircraft) : 353  
Packing instruction (LQ) : Y341  
Packing group : II  
Labels : Flammable Liquids

## 14.5 Environmental hazards

### ADR

Environmentally hazardous : no

### RID

Environmentally hazardous : no

### IMDG

Marine pollutant : no

## 14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

## 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version	Revision Date:	SDS Number:	Date of last issue: 27.01.2017
1.2	04.01.2022	400001008934	Date of first issue: 15.12.2015

Print Date 15.12.2022

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P5c

FLAMMABLE LIQUIDS

Other regulations:

AFS 2011:19 - Chemical Hazards in the Working Environment (amended by AFS 2019:9), §§37a-g.

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

Young people under the age of 18 are not allowed to use or be exposed to the product professionally. Young people who will be turning 16 during the calendar year are, however, except from this rule if the product is a necessary part of their education.

### The components of this product are reported in the following inventories:

DSL : This product contains one or several components that are not on the Canadian DSL nor NDSL.

AIIC : On the inventory, or in compliance with the inventory

NZIoC : On the inventory, or in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECI : Not in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : Product contains substance(s) not listed on TSCA inventory.

### Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOIC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

### 15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version 1.2      Revision Date: 04.01.2022      SDS Number: 400001008934      Date of last issue: 27.01.2017  
Date of first issue: 15.12.2015

Print Date 15.12.2022

### SECTION 16: Other information

#### Full text of H-Statements

H225 : Highly flammable liquid and vapour.  
H301 : Toxic if swallowed.  
H304 : May be fatal if swallowed and enters airways.  
H311 : Toxic in contact with skin.  
H314 : Causes severe skin burns and eye damage.  
H315 : Causes skin irritation.  
H317 : May cause an allergic skin reaction.  
H318 : Causes serious eye damage.  
H319 : Causes serious eye irritation.  
H331 : Toxic if inhaled.  
H336 : May cause drowsiness or dizziness.  
H341 : Suspected of causing genetic defects.  
H350 : May cause cancer.  
H361d : Suspected of damaging the unborn child.  
H370 : Causes damage to organs.  
H373 : May cause damage to organs through prolonged or repeated exposure.  
H411 : Toxic to aquatic life with long lasting effects.  
H412 : Harmful to aquatic life with long lasting effects.

#### Full text of other abbreviations

Acute Tox. : Acute toxicity  
Aquatic Chronic : Chronic aquatic toxicity  
Asp. Tox. : Aspiration hazard  
Carc. : Carcinogenicity  
Eye Dam. : Serious eye damage  
Eye Irrit. : Eye irritation  
Flam. Liq. : Flammable liquids  
Muta. : Germ cell mutagenicity  
Repr. : Reproductive toxicity  
Skin Corr. : Skin corrosion  
Skin Irrit. : Skin irritation  
Skin Sens. : Skin sensitisation  
STOT RE : Specific target organ toxicity - repeated exposure  
STOT SE : Specific target organ toxicity - single exposure  
2004/37/EC : Europe. Directive 2004/37/EC on the protection of workers from the risks related to exposure to carcinogens or mutagens at work  
2006/15/EC : Europe. Indicative occupational exposure limit values  
2009/161/EU : Europe. COMMISSION DIRECTIVE 2009/161/EU establishing a third list of indicative occupational exposure limit values in implementation of Council Directive 98/24/EC and amending Commission Directive 2000/39/EC  
SE AFS : Sweden. Occupational Exposure Limit Values  
2004/37/EC / STEL : Short term exposure limit  
2004/37/EC / TWA : Long term exposure limit  
2006/15/EC / TWA : Limit Value - eight hours  
2006/15/EC / STEL : Short term exposure limit  
2009/161/EU / TWA : Limit Value - eight hours

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

**HUNTSMAN**

Enriching lives through innovation

## ARALDITE® 64-1

Version	Revision Date:	SDS Number:	Date of last issue: 27.01.2017
1.2	04.01.2022	400001008934	Date of first issue: 15.12.2015

Print Date 15.12.2022

2009/161/EU / STEL	:	Short term exposure limit
SE AFS / NGV	:	Time Weighted Average
SE AFS / KGV	:	Short Term Exposure Limit

### Further information

#### Classification of the mixture:

Flam. Liq. 2	H225
Skin Corr. 1B	H314
Eye Dam. 1	H318
Skin Sens. 1	H317
Muta. 2	H341
Carc. 1B	H350
Repr. 2	H361d
STOT RE 2	H373
Aquatic Chronic 3	H412

#### Classification procedure:

Based on product data or assessment
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

The trademarks above are the property of Huntsman Corporation or an affiliate thereof.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.